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## TEST REPORT IEC 62109-2

# Safety of Power Converter for use in Photovoltaic Power Systems Part 2: Particular requirements for inverters

 Report Number.......
 6052106.50B

 Date of issue .......
 2019-08-16

 Total number of pages......
 28 page

Name of Testing Laboratory

preparing the Report...... DEKRA Testing and Certification (Suzhou) Co., Ltd.

Applicant's name .....: EAST Group Co., Ltd.

Industrial Park, Dongguan City, Guangdong Province, China

Test specification:

**Standard....:** IEC 62109-2:2011

Test procedure.....: Type test

Non-standard test method.....: N/A

Test Report Form No. .....: IEC62109\_2B

Test Report Form(s) Originator ....: LCIE - Laboratoire Central des Industries Electriques

Master TRF...... Dated 2016-11

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The measurement result is considered in conformance with the requirement if it is within the prescribed limit, It is not necessary to account the uncertainty associated with the measurement result.

The information provided by the customer in this report may affect the validity of the results, the test lab is not responsible for it.

This report is only for reference and is not used for legal proof function in China market.

Test item description:	Grid-c	onnected PV Inverter	
Trade Mark::	E	<b>45</b> 1	
Manufacturer::	EAST	Group Co., Ltd.	
			Songshan Lake Sci. & Tech. , Guangdong Province, China
Model/Type reference:	EA5K	ΓSI, EA6KTSI, EA8KTSI,	EA10KTSI, EA13KTSI,
	EA16k	(TSI.	
Ratings:	11A /1 Outpur EA6KTPV inp 11 A/1 Outpur EA8KTPV inp 11 A/1 Outpur EA10kPV inp 11 A, I Outpur EA13kPV inp 22 A/1 Outpur EA16kPV inp 22 A/1	out: Max. 1000 Vdc, MPP 1 A, Isc PV: 12 A/12 A t: 230/400 Vac, 3/N/PE, 5 FSI: out: Max. 1000 Vdc, MPP 1 A, Isc PV: 12 A/12 A t: 230/400 Vac, 3/N/PE, 5 FSI: out: Max. 1000 Vdc, MPP 1 A, Isc PV: 12 A/12 A t: 230/400 Vac, 3/N/PE, 5 FSI: out: Max. 1000 Vdc, MPP 1 A, Isc PV: 12 A/12 A t: 230/400 Vac, 3/N/PE, 5 FSI: out: Max. 1000 Vdc, MPP 1 A, Isc PV: 24 A/12 A t: 230/400 Vac, 3/N/PE, 5 FSI: out: Max. 1000 Vdc, MPP 1 A, Isc PV: 24 A/12 A t: 230/400 Vac, 3/N/PE, 5 FSI: out: Max. 1000 Vdc, MPP 1 A, Isc PV: 24 A/12 A t: 230/400 Vac, 3/N/PE, 5 FSI: out: Max. 1000 Vdc, MPP 1 A, Isc PV: 24 A/12 A	T voltage range: 120-950 Vdc, max 50 Hz, 5000 VA, max 7.3 A  T voltage range: 120-950 Vdc, max 50 Hz, 6000 VA, max 8.7 A  T voltage range: 120-950 Vdc, max 50 Hz, 8000 VA, max 11.6 A  T voltage range: 200-950 Vdc, max 50 Hz, 10000 VA, max 14.5 A  T voltage range: 200-950 Vdc, max 50 Hz, 13000 VA, max 18.9 A  T voltage range: 200-950 Vdc, max
	Output: 230/400 Vac, 3/N/PE, 50 Hz, 16000 VA, max 23.2 A		
Responsible Testing Laboratory (as a	applical	ole), testing procedure	and testing location(s):
		DEKRA Testing and Ce	rtification (Suzhou) Co., Ltd.
Testing location/ address	:	No. 99, Hongye Road, S 215006, P.R. China	Suzhou Industrial Park Suzhou,
Tested by (name, function, signature)	):	Albert Liang	Albert Lione
Approved by (name, function, signatu	ıre) :	Jason Guo	Josepho
Testing procedure: CTF Stage 1			
Testing location/ address	<del></del>		
Tested by (name, function, signature)	<del>:</del>		

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App	roved by (name, function, signature):		
	Testing procedure: CTF Stage 2:		
Test	ing location/ address:		
Test	ed by (name + signature):		
Witn	essed by (name, function, signature).:		
App	roved by (name, function, signature):		
	Testing procedure: CTF Stage 3:		
$\Box$	Testing procedure: CTF Stage 4:		
Test	ing location/ address:		
Test	ed by (name, function, signature):		
Witn	essed by (name, function, signature).:		
App	roved by (name, function, signature):		
Sup	ervised by (name, function, signature) :	_	

#### List of Attachments (including a total number of pages in each attachment):

This test report contains 2 parts listed as below:

- 6052106.50A covering IEC/EN 62109-1:2010 and pictures (90 pages)
- 6052106.50B covering IEC/EN 62109-2:2011 (28 pages)

#### Summary of testing:

### Tests performed (name of test and test clause):

Full applicable clauses test according standards: IEC/EN 62109-2:2011

#### **Testing location:**

DEKRA Testing and Certification (Suzhou) Co., Ltd No. 99, Hongye Road, Suzhou Industrial Park Suzhou, 215006, P.R. China

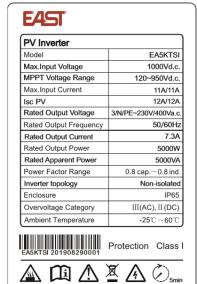
Summary of compliance with National Differences (List of countries addressed): N/A

☐ The product fulfils the requirements of IEC/EN 62109-2:2011.

#### Copy of marking plate:

The artwork below may be only a draft. The use of certification marks on a product must be authorized by the respective NCBs that own these marks.

#### Rating label:



	E	4	5	
_				

PV Inverter	
Model	EA6KTSI
Max.Input Voltage	1000Vd.c.
MPPT Voltage Range	120~950Vd.c.
Max.Input Current	11A/11A
Isc PV	12A/12A
Rated Output Voltage	3/N/PE~230V/400Va.c.
Rated Output Frequency	50/60Hz
Rated Output Current	8.7A
Rated Output Power	6000W
Rated Apparent Power	6000VA
Power Factor Range	0.8 cap.~0.8 ind.
Inverter topology	Non-isolated
Enclosure	IP65
Overvoltage Category	III(AC), II (DC)
Ambient Temperature	-25°C~60°C



#### **E4S**T

PV Inverter	
Model	EA8KTSI
Max.Input Voltage	1000Vd.c.
MPPT Voltage Range	120~950Vd.c.
Max.Input Current	11A/11A
Isc PV	12A/12A
Rated Output Voltage	3/N/PE~230V/400Va.c.
Rated Output Frequency	50/60Hz
Rated Output Current	11.6A
Rated Output Power	8000W
Rated Apparent Power	8000VA
Power Factor Range	0.8 cap.∼0.8 ind.
Inverter topology	Non-isolated
Enclosure	IP65
Overvoltage Category	III(AC), II (DC)
Ambient Temperature	-25°C~60°C









PV Inverter	
Model	EA10KTSI
Max.Input Voltage	1000Vd.c.
MPPT Voltage Range	200~950Vd.c.
Max.Input Current	11A/11A
Isc PV	12A/12A
Rated Output Voltage	3/N/PE~230V/400Va.c.
Rated Output Frequency	50/60Hz
Rated Output Current	14.5A
Rated Output Power	10000W
Rated Apparent Power	10000VA
Power Factor Range	0.8 cap.∼0.8 ind.
Inverter topology	Non-isolated
Enclosure	IP65
Overvoltage Category	III(AC), II (DC)
Ambient Temperature	-25℃~60℃
EA10KTSI 201908290001	Protection Class I



PV Inverter	
Model	EA13KTS
Max.Input Voltage	1000Vd.d
MPPT Voltage Range	200~950Vd.d
Max.Input Current	22A/11/
Isc PV	24A/12/
Rated Output Voltage	3/N/PE~230V/400Va.
Rated Output Frequency	50/60H
Rated Output Current	18.9
Rated Output Power	130000
Rated Apparent Power	13000V
Power Factor Range	0.8 cap.~0.8 inc
Inverter topology	Non-isolate
Enclosure	IP6
Overvoltage Category	III(AC), II (DC
Ambient Temperature	-25℃~60°



#### **E45**T

PV Inverter	
Model	EA16KTSI
Max.Input Voltage	1000Vd.c.
MPPT Voltage Range	200~950Vd.c.
Max.Input Current	22A/11A
Isc PV	24A/12A
Rated Output Voltage	3/N/PE~230V/400Va.c
Rated Output Frequency	50/60Hz
Rated Output Current	23.2A
Rated Output Power	16000W
Rated Apparent Power	16000VA
Power Factor Range	0.8 cap.~0.8 ind
Inverter topology	Non-isolated
Enclosure	IP65
Overvoltage Category	III(AC), II (DC)
Ambient Temperature	-25℃~60℃



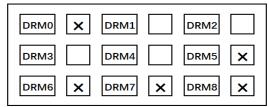






#### Remark:

According to customer's requirement, these models were evaluated under the grid frequency of 50 Hz. DRM label:



Test item particulars:					
Equipment mobility:	☐ movable ☐ hand-held ☐ stationary ☐ fixed ☐ transportable ☐ for building-in				
Connection to the mains:	<ul><li></li></ul>				
Enviromental category:	⊠ outdoor ☐ indoor ☐ indoor unconditional				
Over voltage category Mains:					
Over voltage category PV:					
Mains supply tolerance (%):	-90 / +110 %				
Tested for power systems:	TN				
IT testing, phase-phase voltage (V):					
Class of equipment:	⊠ Class I				
Mass of equipment (kg):	25 kg				
Pollution degree:	Outside PD3; Inside PD2				
IP protection class:	IP65				
:					
Possible test case verdicts:					
- test case does not apply to the test object:	N/A				
- test object does meet the requirement:	P (Pass)				
- test object does not meet the requirement:	F (Fail)				
Testing:					
Date of receipt of test item::	2019-04-15 (samples provided by applicant)				
Date (s) of performance of tests:	2019-04-15 to 2019-07-31				
General remarks:					
	pended to the report				
"(See Enclosure #)" refers to additional information appended to the report. "(See appended table)" refers to a table appended to the report.					
Throughout this report a $\square$ comma / $\boxtimes$ point is us	Throughout this report a $\square$ comma / $\boxtimes$ point is used as the decimal separator.				
Manufacturer's Declaration per sub-clause 4.2.5 of IECEE 02:					
The application for obtaining a CB Test Certificate includes more than one factory location and a declaration from the Manufacturer stating that the sample(s) submitted for evaluation is (are) representative of the products from each factory has been provided	☐ Yes ☑ Not applicable				
When differences exist; they shall be identified in th	e General product information section.				

Name and address of factory (ies) ..... EAST Group Co., Ltd.

No.6 Northern Industry Road, Songshan Lake Sci.

& Tech. Industrial Park, Dongguan City,

Guangdong Province, China

#### General product information:

See test report No. 6052106.50A for reference.

		<u> </u>	<u>'</u>	
		IEC 62109-2		
Clause	Requirement + Test		Result - Remark	Verdict

4	GENERAL TESTING REQUIREMENTS		-
4.4.4	Single fault conditions to be applied		
4.4.4.15	Fault-tolerance of protection for grid-interactive		-
_	inverters		
4.4.4.15.1	Fault-tolerance of residual current monitoring	See appended table	Р
_	according to 4.8.3.5: the residual current monitoring	4.4.4.15.1	
	system operates properly		
	a) The inverter ceases to operate		Р
	- Indicates a fault in accordance with §13.9		Р
	- Disconnect from the mains		Р
	- not re-connect after any sequence of removing and		Р
	reconnecting PV power		
	- not re-connect after any sequence of removing and		Р
	reconnecting AC power		
	- not re-connect after any sequence of removing and		Р
	reconnecting both PV and AC power		
	b) The inverter continues to operate	The PCE disconnected from	N/A
		the grid immediately, and did	
		not re-connect to the grid until	
		fault eliminate.	
	<ul> <li>the residual current monitoring system operates</li> </ul>		N/A
	properly under single fault condition		
	- Indicates a fault in accordance with §13.9		N/A
	c) The inverter continues to operate regardless of		N/A
	loss of residual current monitoring functionality		
	- not re-connect after any sequence of removing and		N/A
	reconnecting PV power		
	- not re-connect after any sequence of removing and		N/A
	reconnecting AC power		
	- not re-connect after any sequence of removing and		N/A
	reconnecting both PV and AC power		
	- Indicates a fault in accordance with §13.9		N/A
4.4.4.15.2	Fault-tolerance of automatic disconnecting means		-
4.4.4.15.2	The means provided for automatic disconnection of a		-
.1	grid-interactive inverter from the mains shall:		
	- disconnect all grounded current-carrying conductors		Р
	from the mains		
	- disconnect all ungrounded current-carrying conductors		Р
	from the mains		
	- be such that with a single fault applied to the	See appended table	Р
	disconnection means or to any other location in the	4.4.4.15.2 Fault-tolerance of	
	inverter, at least basic insulation or simple separation	automatic disconnecting	
	is maintained between the PV array and the mains when the disconnecting means is intended to be in the		
	open state.		
4.4.4.15.2	Design of insulation or separation complies with	When single fault applied to	P
.2	requirements of 7.3.7 of Part 1: report here Part 1	one relay, another redundant	Г
	comment and verdict.	relays provide basic insulation	
	Sommer and Totalon	maintained between the PV	
		I allav allu ine ivialivo	
4.4.4.15.2	For non-isolated inverter, automatic checking of the	array and the MAINS. See appended test table	Р

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Clause	Requirement + Test		Result - Remark	Verdict

	fault.  If the check fail:	automatic disconnecting.	P
	- any still-functional disconnection means shall be left in the open position		·
	at least basic or simple separation shall be maintained between the PV input and the mains	When single fault applied to one relay, another redundant relays provide basic insulation maintained between the PV array and the MAINS	Р
	- the inverter shall not start operation		Р
	- the inverter shall indicate a fault in accordance with 13.9		Р
4.4.4.16	A stand-alone inverter with a transfer switch to transfer AC loads from the mains or other AC bypass source to the inverter output:	The PCE is grid- connected inverter.	N/A
	- shall continue to operate normally		N/A
	<ul> <li>shall not present a risk of fire as the result of an out-of- phase transfer</li> </ul>		N/A
	<ul> <li>shall not present a risk of shock as the result of an out- of-phase transfer</li> </ul>		N/A
	- And having control preventing switching: components for malfunctioning:		N/A
4.4.4.17	Cooling system failure – Blanketing test No hazards according to the criteria of sub-clause 4.4.3 of Part 1 shall result from blanketing the inverter This test is not required for inverters restricted to use only in closed electrical operating areas.	See appended test table Cooling system failure – Blanketing test.	Р
	Test stop condition: time duration value or stabilized temperature:	The PCE continued to working until the temperature stabilized.	Р
4.7	ELECTRICAL RATINGS TESTS		Р
4.7.4	Stand-alone Inverter AC output voltage and frequency		N/A
4.7.4.1	General	The unit cannot operate in the stand-alone mode.	N/A
4.7.4.2	Steady state output voltage at nominal DC input The steady-state AC output voltage shall not be less than 90 % or more than 110 % of the rated nominal voltage with the inverter supplied with its nominal value of DC input voltage.		N/A
4.7.4.3	Steady state output voltage across the DC input range The steady-state AC output voltage shall not be less than 85 % or more than 110 % of the rated nominal voltage with the inverter supplied with any value within the rated range of DC input voltage.		N/A
4.7.4.4	Load step response of the output voltage at nominal DC input The AC output voltage shall not be less than 85 % or more than 110 % of the rated nominal voltage for more than 1,5 s after application or removal of a resistive load.		N/A
4.7.4.5	Steady state output frequency The steady-state AC output frequency shall not vary from the nominal value by more than +4 % or –6 %.		N/A
4.7.5	Stand-alone inverter output voltage waveform	1	N/A

		<u> </u>	<u>'</u>	
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4.7.5.1	General	The unit cannot operate in the	N/A
4.7.5.2	The AC output voltage waveform of a sinusoidal	stand-alone mode.	N/A
	output stand-alone inverter shall have a total harmonic		
	distortion (THD) not exceeding of 10 % and no		
	individual harmonic at a level exceeding 6 %.		
4.7.5.3	Non-sinusoidal output waveform requirements		N/A
4.7.5.3.1	General		N/A
4.7.5.3.2	The total harmonic distortion (THD) of the voltage waveform shall not exceed 40 %.		N/A
4.7.5.3.3	The slope of the rising and falling edges of the positive and		N/A
	negative half-cycles of the voltage waveform shall not		
	exceed 10 V/µs measured between the points at which the		
	waveform has a voltage of 10 % and 90 % of the peak		
	voltage for that half-cycle.		
4.7.5.3.4	The absolute value of the peak voltage of the positive and		N/A
	negative half-cycles of the waveform shall not exceed		
	1,414 times 110 % of the RMS value of the rated nominal		
4 = = :	AC output voltage.		
4.7.5.4	Information requirements for non-sinusoidal waveforms		N/A
	The instructions provided with a stand-alone inverter not		
	complying with 4.7.5.2 shall include the information in		
	5.3.2.6.		
4.7.5.5	Output voltage waveform requirements for inverters for dedic		N/A
	For an inverter that is intended only for use with a known dec		
	requirements may be used as an alternative to the waveform 4.7.5.3.	requirements in 4.7.5.2 to	
	The combination of the inverter and dedicated load shall be		N/A
	evaluated to ensure that the output waveform does not		
	cause any hazards in the load equipment and inverter, or		
	cause the load equipment to fail to comply with the		
	applicable product safety standards.		
	The inverter shall be marked with symbols 9 and 15 of		N/A
	Table C.1 of Part 1.		
	The installation instructions provided with the inverter shall		N/A
	include the information in 5.3.2.13.		
4.8	ADDITIONAL TESTS FOR GRID-INTERACTIVE INVERTE	RS	-
4.8.1	General requirements regarding inverter isolation and array grounding		Р
	- Type of Array grounding supported:	The inverter can only	Р
		connected to ungrounded	
		arrays.	
	- Inverter isolation:	Non-isolated inverter	Р
4.8.2	Array insulation resistance detection for inverters for	(See attached table)	P
	ungrounded and functionally grounded arrays		
4.8.2.1	Array insulation resistance detection for inverters for		Р
	ungrounded arrays		
	Inverter shall have means to measure DC insulation		Р
	resistance from PV input (array) to ground before starting		
	operation		
	Or Inverter shall be provided with instruction in accordance		N/A
	with 5.3.2.11.		
	Measured DC insulation resistance:		Р

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Clause	Requirement + Test	Result - Remark	Verdict
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	Inverter measurement circuit shall be capable of detecting insulation resistance below the limit value R= Vmax/30mA		Р
	under normal conditions		
	Inverter measurement circuit shall be capable of detecting		Р
	insulation resistance below the limit value R= Vmax/30mA		
	with ground fault in the PV array		
	Isolated inverters shall indicate a fault if the insulation	Non-isolated inverter	N/A
	resistance is less than the limit value		
	Isolated inverter fault indication maintained until insulation	Non-isolated inverter	N/A
	resistance has recovered to a value higher than the limit		
	value		_
	Non-isolated inverters, or inverters with isolation not complying		Р
	limits in the minimum inverter isolation requirements in Table	<del>9</del> 30:	
	- shall indicate a fault in accordance with 13.9		P
4000	- shall not connect to the mains		P
4.8.2.2	Array insulation resistance detection for inverters for		-
	functionally grounded arrays  a-1)The value of the total resistance, including the	The inverter can only	N/A
	intentional resistance for array functional grounding, the	The inverter can only connected to ungrounded	IN/A
	expected insulation resistance of the array to ground, and	arrays.	
	the resistance of any other networks connected to ground	arrays.	
	(for example measurement networks) must not be lower		
	than $R = (VMAX PV/30 mA)$ ohms.		
	a-2) The installation instructions shall include the		N/A
	information required in 5.3.2.12.		
	b-1) As an alternative to a), or if a resistor value lower than		N/A
	in a) is used, the inverter shall incorporate means to detect,		
	during operation, if the total current through the resistor		
	and any networks (for example measurement networks) in		
	parallel with it, exceeds the residual current values and		
	times in Table 31		<b>N1/A</b>
	b-2) Inverter shall either disconnect the resistor or limit the		N/A
	current by other means:		N1/A
	b-3) If the inverter is a non-isolated inverter, or has isolation		N/A
	not complying with the leakage current limits in the minimum inverter isolation requirements in Table 30, it		
	shall also disconnect from the mains.		
	c) The inverter shall have means to measure the DC		N/A
	insulation resistance from the PV input to ground before		14// (
	starting operation, in accordance with 4.8.2.1.		
4.8.3	Array residual current detection		Р
4.8.3.1	General		Р
4.8.3.2	30 mA touch current type test for isolated inverters		N/A
4.8.3.3	Fire hazard residual current type test for isolated		N/A
	inverters		
4.8.3.4	Protection by application of RCD's		N/A
	- The requirement for additional protection in 4.8.3.1 can		N/A
	be met by provision of an RCD with a residual current		
	setting of 30 mA, located between the inverter and the		
	mains.	<u> </u>	N1/A
	<ul> <li>The selection of the RCD type to ensure compatibility with the inverter must be made according to rules for</li> </ul>		N/A
	RCD selection in Part 1.		
	NOD SCIEULIHITE AIL I.		

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Clause	Requirement + Test		Result - Remark	Verdict

	- The RCD provided integral to the inverter, or		N/A
	- The RCD provided by the installer if details of the rating, type, and location for the RCD are given in the installation instructions per 5.3.2.9.	Additional RCD may be required between the inverter and the mains in end-use application for safety consideration if required by local regulation.	N/A
4.8.3.5	Protection by residual current monitoring		P
4.8.3.5.1	General		P
	Where required by Table 30, the inverter shall provide residual current monitoring that functions whenever the inverter is connected to the mains with the automatic disconnection means closed.	Residual current monitoring unit integrated in inverter.	Р
	The residual current monitoring means shall measure the total (both a.c. and d.c. components) RMS current.		Р
	As indicated in Table 30 for different inverter types, array types, and inverter isolation levels, detection may be required for excessive continuous residual current, excessive sudden changes in residual current, or both, according to the following limits:		Р
	a) Continuous residual current: The inverter shall disconnect in accordance with 13.9 if the continuous residual current ex		Р
	<ul> <li>maximum 300 mA for inverters with continuous ouput power rating ≤30kV;</li> </ul>	Maximum output power of PCE is 16 kVA.	Р
	<ul> <li>maximum 10 mA per kVA of rated continuous output power for inverters with continuous output power rating &gt; 30 kVA.</li> </ul>		N/A
	The inverter may attempt to re-connect if the array insulation resistance meets the limit in 4.8.2.		Р
	b) Sudden changes in residual current: The inverter shall disconnect from the mains within the time specified in Table 31		Р
	The inverter indicates a fault in accordance with 13.9, if a sudden increase in the RMS residual current is detected exceeding the value in the table.		Р
	The inverter may attempt to re-connect if the array insulation resistance meets the limit in 4.8.2.		Р
4.8.3.5.2	Test for detection of excessive continuous residual current: test repeated 5 times and time to disconnect shall not exceed 0,3 s.	See appended test table 4.8.3.5.2 Test for detection of excessive continuous residual current.	Р
4.8.3.5.3	Test for detection of sudden changes in residual current repeated 5 times and each of the 5 results shall not exceed the time limit indicated in for each row (30mA, 60mA and150mA) of Table 31.		Р
4.8.3.6	Systems located in closed electrical operating areas	The unit was not installed in located in closed electrical operating areas.	N/A
	The protection against shock hazard is not required if the installation information provided with the inverter indicates the restriction for use in a closed electrical operating area, and		N/A
	Installation information indicates what forms of shock		N/A

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Clause	Requirement + Test	Result - Remark	Verdict

	h around wastestion and and and a strong and intermed to		
	hazard protection are and are not provided integral to the inverter, in accordance with 5.3.2.7.		
	The inverter shall be marked as in 5.2.2.6.		N/A
5	MARKING AND DOCUMENTATION		-
5.1	Marking		_
5.1.4	Equipment ratings		Р
0.1.4	PV input ratings:	See the marking plate.	<u>'</u> P
	- Vmax PV (absolute maximum) (d.c. V)	Geo the marking plate.	<u>.</u> Р
	- Isc PV (absolute maximum) (d.c. A)		<u>.</u> Р
	a.c. output ratings:	See the marking plate.	<u>.</u> Р
	- Voltage (nominal or range) (a.c. V)	Geo the marking plate.	<u>.</u> Р
	- Current (maximum continuous) (a.c. A)		<u>.</u> P
	- Frequency (nominal or range) (Hz)		<u>.</u> Р
	- Power (maximum continuous) (W or VA)		<u>.</u> Р
	- Power factor range		<u>.</u> Р
	a.c input ratings:	See the marking plate.	N/A
	- Voltage (nominal or range) (a.c. V)	See the marking plate.	N/A
	- Current (maximum continuous) (a.c. A)		N/A
	- Frequency (nominal or range) (Hz)		N/A
	d.c. output ratings:		N/A
	- Voltage (nominal or range) (d.c. V)		N/A
	- Current (maximum continuous) (d.c. A)		N/A
	Protective class (I or II or III)	Class I	P
	Ingress protection (IP) rating per part 1	IP65	<u>.</u> Р
	An inverter that is adjustable for more than one nominal	65	N/A
	output voltage shall be marked to indicate the particular		,, .
	voltage for which it is set when shipped from the factory.		
5.2	Warning markings		-
5.2.2	Content for warning markings		-
5.2.2.6	Inverters for closed electrical operating areas		N/A
	Where required by 4.8.3.6, an inverter not provided with	The unit was not installed in	N/A
	full protection against shock hazard on the PV array shall	located in closed electrical	
	be marked with a warning that the inverter is only for use	operating area.	
	in a closed electrical operating area, and referring to the		
	installation instructions.		
5.3	Documentation		
5.3.2	Information related to installation		P
5.3.2.1	Ratings. Subclause 5.3.2 of Part 1 requires the docume		Р
	information for each input and output. For inverters thi		
	Table 33 below. Only those ratings that are applicable	based on the type of inverter	
	are required.	Con the year manual	
	PV input quantities :	See the user manual.	<u>Р</u> Р
	- Vmax PV (absolute maximum) (d.c. V)		<u>Р</u> Р
	- PV input operating voltage range (d.c. V)		<u>Р</u> Р
	- Maximum operating PV input current (d.c. A)		<u>Р</u> Р
	- Isc PV (absolute maximum) (d.c. A)		
	- Isc PV (absolute maximum) (d.c. A)		P
	- Max. inverter backfeed current to the array (a.c. or		Р
	do ^\		
	d.c. A)	Soo the user manual	D
	d.c. A) a.c. output quantities: - Voltage (nominal or range) (a.c. V)	See the user manual.	P P

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Clause	Requirement + Test	Result - Remark	Verdict
	Compart (in much) (a.a. A. a.a.l. a.a.l. d. matica)	1	Б
	- Current (inrush) (a.c. A, peak and duration)		P P
	<ul><li>Frequency (nominal or range) (Hz)</li><li>Power (maximum continuous) (W or VA)</li></ul>		P P
	, , , ,		P
	<ul> <li>Power factor range</li> <li>Maximum output fault current (a.c. A, peak and</li> </ul>		P
	duration or RMS)		Г
	- Maximum output overcurrent protection (a.c. A)		Р
	a.c. input quantities:		N/A
	- Voltage (nominal or range) (a.c. V)		N/A
	- Current (maximum continuous) (a.c. A)		N/A
	- Current (inrush) (a.c. A, peak and duration)		N/A
	- Frequency (nominal or range) (Hz)		N/A
	d.c input (other than PV) quantities:		N/A
	- Voltage (nominal or range) (d.c. V)		N/A
	- Nominal battery voltage (d.c. V)		N/A
	- Current (maximum continuous) (d.c. A)		N/A
	d.c. output quantities:		N/A
	- Voltage (nominal or range) (d.c. V)		N/A
	- Nominal battery voltage (d.c. V)		N/A
	- Current (maximum continuous) (d.c. A)		N/A
	Protective class (I or II or III)	Class I	Р
	Ingress protection (IP) rating per part 1	IP65	Р
5.3.2.2	Grid-interactive inverter setpoints		Р
	For a grid-interactive unit with field adjustable trip points,		Р
	trip times, or reconnect times, the presence of such		
	controls, the means for adjustment, the factory default		
	values, and the limits of the ranges of adjustability shall be provided in the documentation for the PCE or in other		
	format such as on a website.		
	Provided solution:		
	The setting of field adjustable setpoints shall be		Р
	accessible from the PCE		
5.3.2.3	Transformers and isolation		Р
	whether an internal isolation transformer is provided, and	Transformer-less PV inverter,	N/A
	if so, what level of insulation (functional, basic, reinforced,	without galvanic isolation	
	or double) is provided by that transformer. The	from the MAINS and PV	
	instructions shall also indicate what the resulting	array.	
	installation requirements are regarding such things as		
	earthing or not earthing the array, providing external		
	residual current detection devices, etc.		N1/A
	<ul> <li>An inverter shall be provided with information to the installe</li> <li>providing of internal isolation transformer</li> </ul>	er regarding:	N/A N/A
	the level of insulation (functional, basic, reinforced, or		N/A N/A
	double)		IN/A
	The instructions shall also indicate what the resulting insta	llation requirements are	Р
	regarding:		
	- earthing or not earthing the array		Р
	- providing external residual current detection devices		Р
	- requiring an external isolation transformer,		N/A
5.3.2.4	Transformers required but not provided		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	An inverter that requires an external isolation transformer not be provided with instructions that specify, and for the externation which it is intended to be used:		N/A
	- the configuration type		N/A
	- electrical ratings		N/A
	- environmental ratings		N/A
5.3.2.5	PV modules for non-isolated inverters		Р
	Non-isolated inverters shall be provided with installation instructions that require PV modules that have an IEC 61730 Class A rating		Р
	If the maximum AC mains operating voltage is higher than the PV array maximum system voltage then the instructions shall require PV modules that have a maximum system voltage rating based upon the AC mains voltage.		N/A
5.3.2.6	Non-sinusoidal output waveform information		N/A
	The instruction manual for a stand-alone inverter not comply a warning that:	ring with 4.7.5.2 shall include	N/A
	- the waveform is not sinusoidal,		N/A
	- some loads may experience increased heating,		N/A
	the user should consult the manufacturers of the intended load equipment before operating that load with the inverter		N/A
	The inverter manufacturer shall provide information regarding	na:	N/A
	- what types of loads may experience increased heating	3	N/A
	- recommendations for maximum operating times with such loads		N/A
	The inverter manufacturer shall specify for the waveforms as 4.7.5.3.2 through 4.7.5.3.4.:	s determined by the testing in	N/A
	- THD		N/A
	- slope		N/A
	- peak voltage		N/A
5.3.2.7	Systems located in closed electrical operating areas		N/A
	Where required by 4.8.3.6, an inverter not provided with full hazard on the PV array shall be provided with installation in		N/A
	requiring that the inverter and the array must be installed in closed electrical operating areas		N/A
	indicating which forms of shock hazard protection are and are not provided integral to the inverter (for example the RCD, isolation transformer complying with the 30 mA touch current limit, or residual current monitoring for sudden changes)		N/A
5.3.2.8	Stand-alone inverter output circuit bonding		N/A
	Where required by 7.3.10, the documentation for an inverter	shall include the following:	N/A
	- if output circuit bonding is required but is not provided integral to the inverter, the required means shall be described in the installation instructions, including which conductor is to be bonded and the required current carrying capability or cross-section of the bonding means;	. <b>y</b>	N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	if the output circuit is intended to be floating, the documentation for the inverter shall indicate that the output is floating.		N/A
5.3.2.9	Protection by application of RCD's		N/A
	Where the requirement for additional protection in 4.8.3.1 is met by requiring an RCD that is not provided integral to the inverter, as allowed by 4.8.3.4, the installation instructions shall state the need for the RCD,.	The RCMU is provided integral to the inverter.	N/A
	and shall specify its rating, type, and required circuit location		N/A
5.3.2.10	Remote indication of faults		Р
	The installation instructions shall include an explanation of how to properly make connections to (where applicable), and use, the electrical or electronic fault indication required by 13.9.		Р
5.3.2.11	External array insulation resistance measurement and response	The unit incorporates array insulation resistance measurement.	N/A
	The installation instructions for an inverter for use with ung incorporate all the aspects of the insulation resistance mea requirements in 4.8.2.1, must include:		-
	- for isolated inverters: an explanation of what aspects of array insulation resistance measurement and response are not provided, and		N/A
	- an instruction to consult local regulations to determine if any additional functions are required or not;		N/A
	<ul> <li>for non-isolated inverters: an explanation of what external equipment must be provided in the system, and</li> </ul>		N/A
	- what the setpoints and response implemented by that equipment must be, and:		N/A
	- how that equipment is to be interfaced with the rest of the system.		N/A
5.3.2.12	Array functional grounding information  Where approach a) of 4.8.2.2 is used, the installation instruinclude all of the following:	uctions for the inverter shall	N/A -
	a) the value of the total resistance between the PV circuit and ground integral to the inverter		N/A
	b) the minimum array insulation resistance to ground that system designer or installer must meet when selecting the PV panel and system design, based on the minimum value that the design of the PV functional grounding in the inverter was based on;		N/A
	c) the minimum value of the total resistance R = VMAX PV/30 mA that the system must meet, with an explanation of how to calculate the total;		N/A
	d) a warning that there is a risk of shock hazard if the total minimum resistance requirement is not met.		N/A
5.3.2.13	Stand-alone inverters for dedicated loads		N/A

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Clause	Requirement + Test	Result - Remark	Verdict
	Where the approach of 4.7.5.5 is used, the installation instructions for the inverter shall include a warning that the inverter is only to be used with the dedicated load for which it was evaluated, and		N/A
	shall specify the dedicated load.		N/A
5.3.2.14	Identification of firmware version(s)		Р
	An inverter utilizing firmware for any protective functions shall provide means to identify the firmware version.		P
	This can be a marking, but the information can also be provided by a display panel, communications port or any other type of user interface	By the communication port.	P
7	PROTECTION AGAINST ELECTRIC SHOCK AND ENERG	Y HAZARDS	-
7.3	Protection against electric shock		-
7.3.10	Additional requirements for stand-alone inverters		-
	One circuit conductor bonded to earth to create a grounded conductor and an earthed system.		N/A
	The means used to bond the grounded conductor to protective earth provided within the inverter or		N/A
	as part of the installation		N/A
	If not provided integral to the inverter, the required means shall be described in the installation instructions as per 5.3.2.8.		N/A
	The means used to bond the grounded conductor to protective earth shall comply with the requirements for protective bonding in Part 1,		N/A
	If the bond can only ever carry fault currents in stand- alone mode, the maximum current for the bond is determined by the inverter maximum output fault current.		N/A
	Output circuit bonding arrangements shall ensure that in any mode of operation, the system only has the grounded circuit conductor bonded to earth in one place at a time		N/A
	Switching arrangements may be used, in which case the switching device used is to be subjected to the bond impedance test along with the rest of the bonding path		N/A
	Inverters intended to have a circuit conductor bonded to earth shall not impose any normal current on the bond except for leakage current.		N/A
	Outputs that are intentionally floating with no circuit conductor bonded to ground, must not have any voltages with respect to ground that are a shock hazard in accordance with Clause 7 of Parts 1 and 2.		N/A
	The documentation for the inverter shall indicate that the output is floating as per 5.3.2.8.		N/A
7.3.11	Functionally grounded arrays		N/A
	All PV conductors in a functionally grounded array shall be treated as being live parts with respect to protection against electric shock.		N/A
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9	PROTECTION AGAINST FIRE HAZARDS		-
9.3	Short-circuit and overcurrent protection		-
9.3.4	Inverter backfeed current onto the array		-

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	IEC 62109-2					
Clause	Requirement + Test	Result - Remark	Verdict			
	The backfeed current testing and documentation requirem but not limited to the following.	ents in Part 1 apply, including	Р			
	Inverter backfeed current onto the PV array maximum value	No backfeed current exist	Р			
	This inverter backfeed current value shall be provided in the installation instructions regardless of the value of the current, in accordance with Table 33.		Р			
13	PHYSICAL REQUIREMENTS		-			
13.9	Fault indication					
	Where this Part 2 requires the inverter to indicate a fault, be provided:	ooth of the following shall be	-			
	a) a visible or audible indication, integral to the inverter, and detectable from outside the inverter, and		Р			
	an electrical or electronic indication that can be remotely accessed and used.	RJ45 / WIFI are optional used for remotely communication between inverter and user.	Р			
	The installation instructions shall include information regarding how to properly make connections (where applicable) and use the electrical or electronic means in b) above, in accordance with 5.3.2.10.		Р			

			<u>'</u>	
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Clause	Requirement + Test		Result - Remark	Verdict

4.4.4	TABLE: Single fault condition to be applied						Р	
	Ambient tempe	erature (°C)		:	2	25		_
	Power source output rating					KEYS 1500	SIGHT, N8957APV, 15 kW, Vdc	_
4.4.4.15.1	Fault-tolerance	of residual	current m	onitoring	•			
Compone nt No.	Fault	Supply voltage (V)	Test time	Fuse #	Fu: curr (A	ent	0.000.10	
R579	Open Circuit	620 Vdc 230 Vac	10 min	-	-		The PCE cannot start-up, erromessage: "Leakage current se fault", no damage, no hazard.	
R580	Open Circuit	620 Vdc 230 Vac	10 min	-	-		The PCE cannot start-up, error message: "Leakage current sensor fault", no damage, no hazard.	
R576	Open Circuit	620 Vdc 230 Vac	10 min	-	-		The PCE cannot start-up, error message: "Leakage current sensor fault", no damage, no hazard.	
Check that the residual current monitoring operates properly  RCMU operates properly								

4.4.4	TABLE: Single fault condition to be applied						
	Ambient tempe	rature (°C)		:	25		_
	Power source for model/type, out					T, N8957APV, 15 kW,	_
4.4.4.15.2	Fault-tolerance	of automation	c disconn	ecting me	ans		
Compone nt No.	Fault	Supply voltage (V)	Test time	Fuse #	Fuse current (A)	Observation	
Output Relay (K400)	Short Circuit before start up	620 Vdc 230 Vac	10min	-	-	PCE cannot start-up, error me "Relay check fail". No damage hazard.	
Output Relay (K401)	Short Circuit before start up	620 Vdc 230 Vac	10min	-	-	PCE cannot start-up, error me "Relay check fail". No damage hazard.	
Output Relay (K402)	Short Circuit before start up	620 Vdc 230 Vac	10min	-	-	PCE cannot start-up, error me "Relay check fail". No damage hazard.	
Output Relay (K403)	Short Circuit before start up	620 Vdc 230 Vac	10min	-	-	PCE cannot start-up, error me "Relay check fail". No damage hazard.	
Output Relay (K404)	Short Circuit before start up	620 Vdc 230 Vac	10min	-	-	PCE cannot start-up, error me "Relay check fail". No damage hazard.	

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Clause	Requirement + Test			Result - Remark	Verdict		
Output Relay (K405)	Short Circuit before start up	620 Vdc 230 Vac	PCE cannot start-up, e "Relay check fail". No chazard.				
	at the relays fulfil t the PV circuit wor			r simp	le separatio	n P	
Each active phase can be switched. (L and N)					Р		
Suppleme	entary information:					<u>.</u>	

4.4.4.17	Cooling system fainlure – Blanketing	g test	Р
	Test voltage (Vdc):	650	_
	Test current (Idc, A):	25.4	_
	Test voltage (Vac):	230.0	_
	Test current (lac, A)	23.2	_
	t <sub>amb1</sub> (°C):	60	_
	t <sub>amb2</sub> (°C):	60	_
maximum	temperature T of part/at::	T (°C)	T <sub>max</sub> (°C)
1. Front en	closure	71.2	90
2. Rear en	closure	80.4	90
3. Left enc	losure	77.1	90
4. Right en	closure	69.7	90
5. Bottom	enclosure	70.7	90
6. Top enc	losure	80.3	90
Suppleme	ntary information:		

		<u> </u>	<u>'</u>	
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Clause	Requirement + Test		Result - Remark	Verdict

4.8.2		E: Array insulation ro		for inverters for ungrou	unded and	Р	
4.8.2.1	Array	insulation resistanc	e detection for inver	ters for ungrounded ar	unded arrays P		
DC Voltage b minimum ope voltage (V)		DC Voltage for inverter begin operation (V)	Resistance between ground and PV input terminal (kΩ)	Required Insulation resistance R = (V <sub>MAX PV</sub> / 30mA) (kΩ)	Resu	ilt	
			DC+				
120		650	50	33.3	The inverter of up, error mession fault.	sage:	
120		480	50	33.3	The inverter of up, error messistantion fault.	sage:	
120		320	50	33.3	The inverter of up, error messistantion fault.	sage:	
120		250	50	33.3	The inverter of up, error mess Isolation fault.	sage:	
120		200	50	33.3	The inverter of up, error mess Isolation fault.	sage:	
			DC-				
120		650	50	33.3	The inverter of up, error mess Isolation fault.	sage:	
120		480	50	33.3	The inverter of up, error mession fault.	sage:	
120		320	50	33.3	The inverter of up, error messible lisolation fault.	sage:	
120		250	50	33.3	The inverter of up, error messistation fault.	sage:	
120		200	50	33.3	The inverter of up, error messistation fault.	sage:	

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Clause	Requirement + Test		Result - Remark	Verdict

#### Note:

For isolated inverters, shall indicate a fault in accordance with 13.9 (operation is allowed); the fault indication shall be maintained until the array insulation resistance has recovered to a value higher than the limit above

For non-isolated inverters, or inverters with isolation not complying with the leakage current limits in the minimum inverter isolation requirements in Table 30, shall indicate a fault in accordance with 13.9, and shall not connect to the mains; the inverter may continue to make the measurement, may stop indicating a fault and may connect to the mains if the array insulation resistance has recovered to a value higher than the limit above.

It is not required to test all PV input terminals if analysis of the design indicates that one or more terminals can be expected to have the same result, for example where multiple PV string inputs are in parallel.

**Supplementary information:** 

4.8.3.2	TABLE: 30mA touch	TABLE: 30mA touch current type test for isolated inverters				
Condition		Current (mA)	Limit ( 30mA)			
DC+ to PE						
D	C- to PE					

#### Supplementary information:

The touch current measurement circuit of IEC 60990, Figure 4 is connected from each terminal of the array to ground, one at a time.

4.8.3.3	TABLE: Fire hazard	ABLE: Fire hazard residual current type test for isolated inverters				
Condition		Current (mA)	Limit ( 300mA or 10mA pe	er kVA)		
DC+ to PE						
	DC- to PE					
Supplement	tary information:					

		<u> </u>	<u>'</u>	
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Clause	Requirement + Test		Result - Remark	Verdict

4.8.3.5 TABLE: Protection by residual current monitoring		Р	
Test co	nditions:	Output power (kVA): 16.08 Input voltage (V <sub>DC</sub> ): 550.0 Frequency (Hz): 50.0 Output AC Voltage (V <sub>AC</sub> ): 230/400	

4.8.3.5.2 Test for detection of excessive continuous residual current P

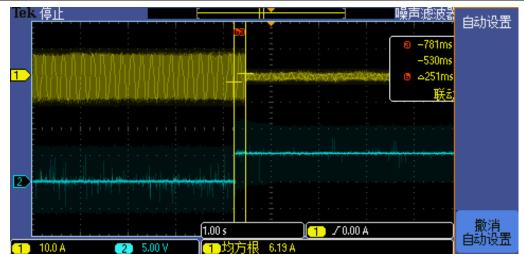
Fault Current (mA) Disconnection time (ms)

Limit
300mA for output power ≤ 30 kVA

Measured Disconnection time
10mA per kVA for output power > 30 kVA

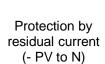
+ PV to N:

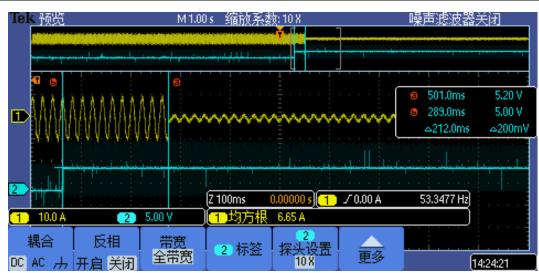
Protection by residual current ( + PV to N):



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Clause	Requirement + Test		Result - Remark	Verdict

- PV to N:				
252	300	210	300	
253	300	212	300	
253	300	190	300	
252	300	184	300	
253	300	204	300	





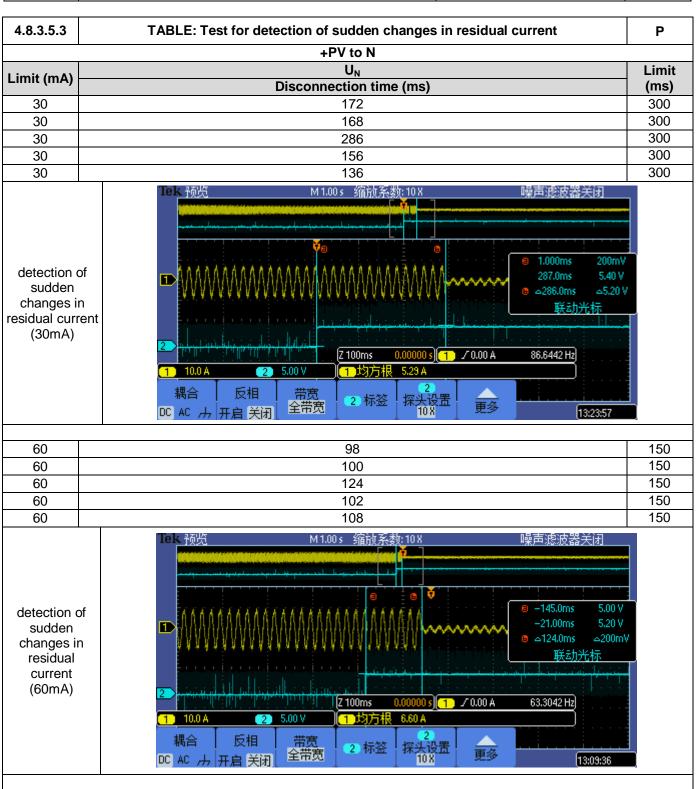
#### Note:

- maximum 300mA for inverters with continuous output power rating ≤30 kVA;
- maximum 10mA per kVA of rated continuous output power for inverters with continuous output power rating > 30 kVA.

This test shall be repeated 5 times, and for all 5 tests the time to disconnect shall not exceed 0.3 s. The test is repeated for each PV input terminal. It is not required to test all PV input terminals if analysis of the design indicates that one or more terminals can be expected to have the same result, for example where multiple PV string inputs are in parallel.

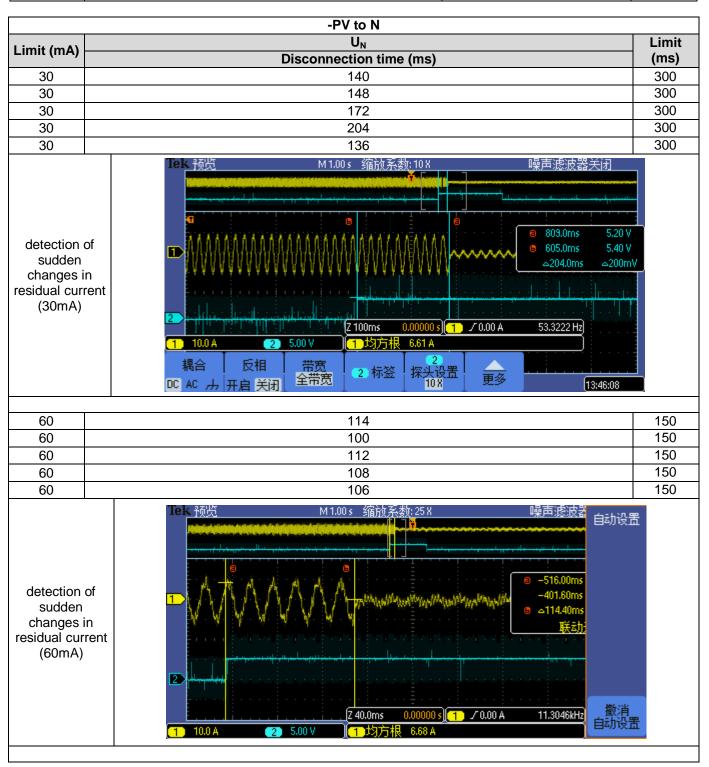
**Supplementary information:** 

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Clause	Requirement + Test		Result - Remark	Verdict



	9	
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Clause	Requirement + Test Result - Remark	Verdict
150	24	40
150	16	40
150	16	40
150	18	40
150	24	40
detection sudden changes residual current (150mA	n = 327.0ms = 390m/ = 18.00ms = 440m/	4

		<u> </u>	<u>'</u>	
		IEC 62109-2		
Clause	Requirement + Test		Result - Remark	Verdict



	IEC 621	09-2	
Clause	Requirement + Test	Result - Remark	Verdict
150	20		40
150	21		40
150	23		40
150	18		40
150	25		40
detection sudder changes residual cu (150mA	in rrent	↑ ↑ ↑ 1.0826 s	2.20 A 3.00 A 56.80 A

--- End of test report---

Test condition:  $I_c$  + 30/60/150mA <=  $I_{cmax}$ .  $R_1$  is set that 30/60/150mA Flow and switch S is closed.

Supplementary information: