Page 1 of 87



TEST REPORT UTE C15-712-1

Photovoltaic installations connected to the public distribution network

Report

 Report Number.
 6071537.50

 Date of issue.
 2020-01-19

 Total number of pages.
 87 pages

Testing Laboratory DEKRA Testing and Certification (Suzhou) Co., Ltd.

P.R. China

Applicant's name EAST Group Co., Ltd.

Address: No.6 Northern Industry Road, Songshan Lake Sci. & Tech.

Industrial Park, Dongguan City, Guangdong Province, China

Test specification:

Standard.....: UTE C15-712-1:2013

DIN V VDE V 0126-1-1/A1 VFR2014

Enedis-NOI-RES_13E, Version 7, 14/12/2018

Test procedure...... Type test

Non-standard test method.....: N/A

Test Report Form No.: UTE C15-712-1_V1.1

Test Report Form(s) Originator: DEKRA Testing and Certification (Shanghai) Ltd.

Master TRF...... Dated 2018-12

Test item description...... Grid-connected PV inverter

Trade Mark:

Manufacturer: EAST Group Co., Ltd.

No.6 Northern Industry Road, Songshan Lake Sci. & Tech. Industrial Park, Dongguan City, Guangdong Province, China

Model/Type reference EA20KTSI, EA25KTSI, EA30KTSI

Page 2 of 87 Report No.: 6071537.50

Ratings..... EA20KTSI:

PV input: Max. 1100 Vdc , MPPT voltage range: 200-950 Vdc , max

22 A/22 A, Isc PV: 24 A/24 A

Output: 230/400 Vac, 3/N/PE, 50/60 Hz, 20000 VA, max 29.0 A

EA25KTSI:

PV input: Max. 1100 Vdc , MPPT voltage range: 200-950 Vdc , max

33 A/22 A, Isc PV: 36 A/24 A

Output: 230/400 Vac, 3/N/PE, 50/60 Hz, 25000 VA, max 36.3 A

EA30KTSI:

PV input: Max. 1100 Vdc , MPPT voltage range: 200-950 Vdc , max

33 A/33 A, Isc PV: 36 A/36 A

Output: 230/400 Vac, 3/N/PE, 50/60 Hz, 30000 VA, max 43.5 A

Page 3 of 87 Report No.: 6071537.50

Res	ponsible Testing Laboratory (as applicable)	, testing procedure and to	esting location(s):	
\boxtimes	Testing Laboratory:	DEKRA Testing and Certification (Suzhou) Co., Ltd.		
Test	ing location/ address:	No.99, Hongye Road, S Jiangsu, P.R. China	uzhou Industrial Park, Suzhou,	
	Associated Testing Laboratory:			
Test	ing location/ address:			
Test	ed by (name, function, signature):	Hua Yu	hra. Tr	
Approved by (name, function, signature):		Jason Guo	Sasala	
	I			
\vdash	Testing procedure: TMP/CTF Stage 1:			
Test	ing location/ address::			
Test	ed by (name, function, signature):			
Аррі	oved by (name, function, signature):			
	Testing procedure: WMT/CTF Stage 2:			
Test	ing location/ address:			
Test	ed by (name + signature):			
Witr	essed by (name, function, signature):			
Аррі	oved by (name, function, signature):			
		I		
	Testing procedure: SMT/CTF Stage 3 or 4:			
Test	ing location/ address:			
Test	ed by (name, function, signature):			
Witr	essed by (name, function, signature):			
Аррі	oved by (name, function, signature):			
Sup	ervised by (name, function, signature):			

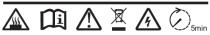
Page 4 of 87 Report No.: 6071537.50

Rating label:



PV Inverter	
Model	EA20KTSI
Max.Input Voltage	1100Vd.c.
MPPT Voltage Range	200~950Vd.c.
Max.Input Current	22A/22A
Isc PV	24A/24A
Rated Output Voltage	3/N/PE~230V/400Va.c.
Rated Output Frequency	50/60Hz
Max.Output Current	29.0A
Rated Output Power	20kW
Max. Apparent Power	20kVA
Power Factor Range	0.8 cap.∼0.8 ind
Enclosure	IP65
Overvoltage Category	III(AC), II (DC)
Ambient Temperature	-25℃~60℃





E4ST

PV Inverter	
Model	EA25KTSI
Max.Input Voltage	1100Vd.c.
MPPT Voltage Range	200~950Vd.c.
Max.Input Current	33A/22A
Isc PV	36A/24A
Rated Output Voltage	3/N/PE~230V/400Va.c.
Rated Output Frequency	50/60Hz
Max.Output Current	36.3A
Rated Output Power	25kW
Max. Apparent Power	25kVA
Power Factor Range	0.8 cap.∼0.8 ind.
Enclosure	IP65
Overvoltage Category	III(AC), II (DC)
Ambient Temperature	-25℃~60℃





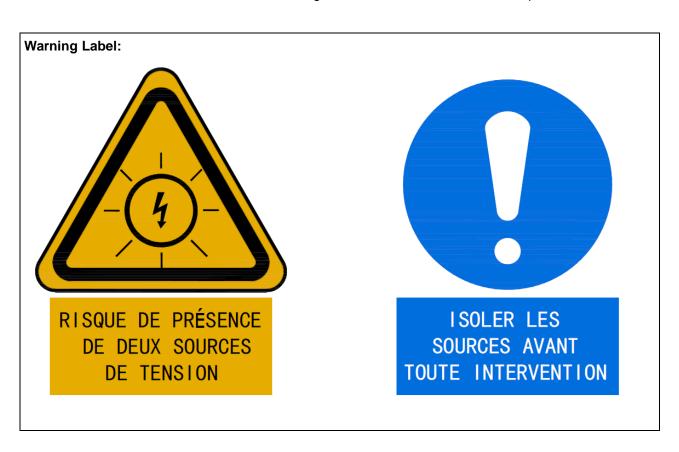
E4ST

PV Inverter	
Model	EA30KTSI
Max.Input Voltage	1100Vd.c.
MPPT Voltage Range	200~950Vd.c.
Max.Input Current	33A/33A
Isc PV	36A/36A
Rated Output Voltage	3/N/PE~230V/400Va.c.
Rated Output Frequency	50/60Hz
Max.Output Current	43.5A
Rated Output Power	30kW
Max. Apparent Power	30kVA
Power Factor Range	0.8 cap.∼0.8 ind.
Enclosure	IP65
Overvoltage Category	III(AC), II (DC)
Ambient Temperature	-25℃~60℃





Page 5 of 87 Report No.: 6071537.50



Page 6 of 87 Report No.: 6071537.50

Toot itam nouticulous					
Test item particulars:					
Equipment mobility	movable <u>fixed</u>	hand-he transpo		statio for bu	nary ıilding-in
Connection to the mains:	pluggable ed permanent d			direct pl	
Enviromental category:	<u>outdoor</u>		ndoor inconditi	onal	indoor conditional
Over voltage category Mains	OVC I	OVC II	OVC	<u> </u>	OVC IV
Over voltage category PV	OVC I	OVC II	OVC	C III	OVC IV
Mains supply tolerance (%)	-90 / +110 %	, 0			
Tested for power systems	TN				
IT testing, phase-phase voltage (V)	N/A				
Class of equipment	Class I Not classifie	Class I d	II	Class II	I
Mass of equipment (kg)	43				
Pollution degree	Outside PD3	3; Inside Pl	D2		
IP protection class	IP65				
Possible test case verdicts:					
- test case does not apply to the test object	N/A				
- test object does meet the requirement	P (Pass)				
- test object does not meet the requirement	F (Fail)				
- this clause is information reference for installation.:	Info.				
Testing:					
Date of receipt of test item	2019-10-27	(samples p	orovided	by applic	cant)
Date (s) of performance of tests	2019-12-30	to 2020-01	-16		
General remarks:					
The test results presented in this report relate only to the object tested. This report shall not be reproduced, except in full, without the written approval of the Issuing testing laboratory. The measurement result is considered in conformance with the requirement if it is within the prescribed limit, It is not necessary to account the uncertainty associated with the measurement result. This report is only for reference and is not used for legal proof function in China market. The information provided by the customer in this report may affect the validity of the results, the test lab is not responsible for it. "(see Enclosure #)" refers to additional information appended to the report. "(see appended table)" refers to a table appended to the report.			within the nt result.		
Throughout this report a \square comma / \boxtimes point is used	as the decim	al separato	or.		
Name and address of factory (ies):			·		
EAST Group Co., Ltd.					
No.6 Northern Industry Road, Songshan Lake Sci. & Province, China	Гесh. Industri	al Park, Do	ongguan	City, Gu	angdong

Page 7 of 87 Report No.: 6071537.50

General product information:

The products are grid-connected photovoltaic inverter converts DC voltage into AC voltage, the unit is providing EMC filtering at the input and output towards mains.

The output was switched off redundant by the high power switching bridge and relay in series. This designation assures that the disconnection of the output circuit from the grid will also operate in case of one error.

The internal control is redundant built. It consists of two Microcontrollers (master DSP U1, slave DSP U22). The master DSP can control the relays; detect the PV voltage, PV current and BUS voltage, measures grid voltage, frequency, AC current with injected DC, insulation resistance to ground and residual current. The slave CPU (U22) were also detected grid voltage, injected DC current and residual current. Both microcontrollers communicate with each other. Any abnormal of those electrical parameter will trigger the disconnection of the inverter from the grid.

PV1+ DC switch MPPT drouit PV1+ PV2- PV insulation resistance detection MASTER MCU RS485 RS485 WIFI/GPRS

Block Diagram

Model difference:

- 1. The models EA20KTSI and EA25KTSI are similar with EA30KTSI in hardware and just power derating according to setting variations parameter in software.
- 2. The models EA20KTSI, EA25KTSI are identical with EA30KTSI in topological schematic circuit diagram of hardware except for the boost inductor (EA25KTSI and EA30KTSI with 889 μH^*2 pcs, EA20KTSI with 650 μH^*2 pcs); bus capacitor quantity (EA25KTSI and EA30KTSI with 8 bus capacitors, EA20KTSI with 6 bus capacitors); Boost diode and IGBT; current sampling resistor (EA25KTSI and EA30KTSI with 13 k Ω , EA20KTSI with 8.2 k Ω); AC relay type of output side (EA25KTSI and EA30KTSI with type HF176F/12-H3F; EA20KTSI with type HF165FD-G/12-HY1STF); Internal fan (Only model EA30KTSI designed with internal fan); the type designation and the input/output electrical rating.

The product was tested on:

Hardware version: 00

Software version: HornetV019

Unless otherwise specified, all the tests were performed on model EA30KTSI and also applicable for all other models stated in this report. According to the user manual and testing, the product was evaluated for maximum ambient temperature of 60°C and will derating the output power above 45°C.

Page 8 of 87 Report No.: 6071537.50

		UTE C15-712-1	Report No.: 00	11001.00
	T	012 013 712 1	T	
Clause	Requirement – Test		Result – Remark	Verdict

1	Introduction	_
	The development of the use of photovoltaic generators makes it necessary to specify the rules of implementation which are the subject of this guide.	
	NOTE In the rest of the text the abbreviation "PV" is used for "photovoltaic".	
	The application of these rules does not preclude compliance with the by-laws to which certain facilities are required to comply.	
2	Scope	_
	For photovoltaic installations connected to the public low voltage and non-storage distribution network, this guide specifies and supplements the rules of the NF C 15-100.	
	For photovoltaic installations connected to the public high voltage distribution network and without storage, this guide specifies and supplements the rules of the NF C 15-100, for the low voltage part.	
	The ac modules (PV module and associated inverter) are not taken into account in this guide. Their installation is subject to the rules of NF C 15-100.	
	NOTE In the rest of the text the abbreviations "a.c." and "d.c. Are respectively used for "alternating current" and "direct current".	
	Only operation in the presence of voltage on the public distribution network is considered in this guide.	
3	Normative references	_
	CEI 62109-1	_
	NF EN 12101	_
	NF EN 50380 (C 57-201)	_
	NF EN 50521 (CF57-339)	_
	NF EN 50539-11 (C 61-739-11)	_
	NF EN 60269-6 (C 60-200-6)	_
	NF EN 60904-3 (C 57-323)	_
	NF EN 60947-1 (C 63-001)	_
	NF EN 60664-1 (C 20-040-1)	_
	NF EN 60904-3 (C 57-323)	_
	NF EN 60947-2 (C 63-120)	_
	NF EN 60947-3 (C 63-130)	_
	NF EN 61046 (C 71-240)	_
	NF EN 61215 (C 57-105)	_
	NF EN 61439 (C 63-421)	_
	NF EN 61557-8 (C 42-198-8)	_
	NF EN 61558-2-6 (C 52-558-2-6)	
	NF EN 61643-11 (C 61-740)	_
	NF EN 61646 (C 57-109)	_
	NF EN 61730-1 (C 57-111-1)	
	NF EN 61730-2 (C 57-111-2)	_

Page 9 of 87 Report No.: 6071537.50

	Page 9 of 87	Report No.:	007 1337.30
01	UTE C15-712-1	In 11 - :	1,,
Clause	Requirement – Test	Result – Remark	Verdict
	NF EN 62109-2 (C 57-409-2)		_
	NF EN 62262 (C 20-015)		_
	NF EN 62305-1 (C 17-100-1)		_
	NF EN 62305-2 (C 17-100-2)		_
	NF EN 62305-3 (C 17-100-3		_
	NF C 14-100		_
	NF C 15-100		_
	NF C 17-102		_
	UTE C 15-105		_
	UTE C 15-400		_
	UTE C 15-520		_
	UTE C 32-502		_
	UTE C 61-740-52		_
	UTE C 17-108		_
	DIN VDE 0126-1-1 et amendement 1		_
4	Definitions		_
	In addition to the definitions set out in NF C 15-100, the following definitions apply to this guide		
5	Description of PV installations	Must be taken under consideration for the installation.	N/A
6.	Earthing of the installation		Р
6.1	Diagrams showing bonding of alternating current part with earth. The earthing system has been produced in accordance with the requirements of NF C 15-100.		Р
6.2	Earthing of one polarity in the d.c. part		N/A
	In a PV installation, the protection devices against indirect contact are independent of the principle of the earthing systems. The direct current part is created in accordance with the rules for class II or equivalent isolation.		
6.3	Earthing of conductive masses and elements		Р
6.3.1	Direct current part	Must be taken under	N/A
	To minimise the effects of induced overvoltages, the metal structures of the modules and the metal support structures (including the metal cable runs) must be connected to equipotential bonding, which in turn is connected to the earth.	consideration for the installation.	
6.3.2	Alternating current part	Must be taken under	N/A
	All chassis on the a.c. side must be connected to the earth via a protective conductor that meets the requirements of paragraph 411.3.1.2 and section 5-54 of NF C 15-100.	consideration for the installation.	
	If a transformer is installed outside the inverter (low		

Page 10 of 87 Report No.: 6071537.50

	Page 10 of 87	Report No.: 607	/ 153/.50
	UTE C15-712-1	,	
Clause	Requirement – Test	Result – Remark	Verdict
	voltage/low voltage or high voltage/low voltage transformer), equipotential bonding is required between these items of equipment.		
6.3.3	Inverter The inverter body must be connected to the equipotential bonding via a conductor with a minimum cross-section of 6mm² Cu or equivalent and to the protective conductor of the a.c. part.	The PV inverter provided with PE connector itself, a minimum cross-section of the protective earthing wire of 6 mm² is required in the manual.	Р
7.	Protection against electric shock		Р
7.1	General points		Р
	The PV equipment of the direct current part must be treated as being under voltage, even if it is disconnected from the alternating current part.		
7.2	Protection against direct contact		Р
7.2.1	General case Electrical equipment must be fitted with a form of protection either by insulation of the live parts or through a casing	The PV inverter is Class I product, and IP protection class is rated IP65.	Р
	If the boxes or cabinets are not located in a place to which only authorised or qualified persons have access, protection against direct access must be ensured when an access door is opened by installing equipment that, by the nature of its design or installation, has a minimum degree of protection of IP2X or IPXXB.		
7.2.2	Particular case of safety extra-low voltage and protective extra-low voltage	The communication port of PV inverter is safety	Р
	If the nominal voltage of the safety extra-low voltage circuit is less than or equal to 25 V rms a.c. or 60 V d.c. without ripple, protection against direct contact through insulation of the live parts or a casing is not necessary.	extra-low voltage according IEC 62109-1 test report.	
7.3	Protection against indirect contact		Р
7.3.1	General points	Must be taken under	N/A
	The regulations for protection against indirect contact are set out in section 4-41 of NF C 15-100.	consideration for the installation.	
	The circuits covered by 411.3.3 of standard NF C 15-100 and, in particular, circuits in residential buildings must be protected with a differential device with a sensitivity of 30 mA or less.		
7.3.2	Direct current part	Must be taken under	N/A
	For the direct current part (PV modules, junction boxes, chain cables, group cables, marshalling boxes or cabinets, etc.), protection against indirect contact must be ensured	consideration for the installation.	
7.3.2.1	Protection with safety extra-low voltage or protective extra-low voltage	PV inverter is rated for PV voltages above 120V	N/A
	The requirements of article 414 of standard NF C 15-100 must be applied. The voltage $U_{\text{\tiny OCMAX}}$ must not exceed 120 V.		

Page 11 of 87 Report No.: 6071537.50

	UTE C15-712-1	Report No., 60	7 1007.00
Clause	Requirement – Test	Result – Remark	Verdict
7.3.2.2	Protection with double or reinforced insulation	Must be taken under	N/A
7.3.2.2	The requirements of article 412 of standard NF C 15-100 must be applied.	consideration for the installation.	IV/A
7.3.3	Alternating current part Protection against indirect contact is ensured through double or reinforced insulation or by an automatic cut-out of the supply, according to one of the following measures: In a TT system: cut-out on the first fault; In a TN system: cut-out on the first fault;	The unit is only intended for TN systems. The unit is rated class I. In combination with the required differential device in clause 7.3.1 no hazard can occur in single fault.	Р
	In an IT system: cut-out on the second fault.		
8	Overcurrent protection		N/A
8.1	Direct current part		N/A
8.1.1	General points See figure 6 of this standard	Must be taken under consideration for the installation.	N/A
8.1.2	Protection of PV modules In an installation with several PV module chains in parallel, the modules must be protected against the effect of reverse currents that may be generated in the chains in the event of a fault.	Must be taken under consideration for the installation.	N/A
8.1.3	Protection of PV chain cables The sizing of the PV chain cables takes into account the choice of protection device for the PV modules adopted in 8.1.2.	Must be taken under consideration for the installation.	N/A
8.1.4	Protection of PV group cables In an installation with several PV groups in parallel, the cables for the groups must be protected against the effect of reverse currents caused by a short circuit in a group.	Must be taken under consideration for the installation.	N/A
8.1.5	Protection of main PV cable The main cable of a PV generator must be dimensioned with a permissible current I _z greater than or equal to 1,25 I _{scstc_gen} .	Must be taken under consideration for the installation.	N/A
8.1.6	Characteristics of overcurrent protection devices The overcurrent protection devices must be either fuses compliant with standard NF EN 60269-1 or circuit-breakers compliant with standard NF EN 60947-2. These devices must be implemented for both polarities, regardless of the configuration of the installation.	Must be taken under consideration for the installation.	N/A
8.2	Alternating current part		N/A
8.2.1	General points In the case of an installation connected to the network via a branch line with limited power, the minimum cross-section of the conductors connected to the terminals downstream of the general isolating and protection	Must be taken under consideration for the installation.	N/A

Page 12 of 87 Report No.: 6071537.50

	Page 12 of 87	Report No.: 60	11331.30
	UTE C15-712-1		
Clause	Requirement – Test	Result – Remark	Verdict
	device is 10 mm ² Cu.		
8.2.2	Overload protection	Must be taken under	N/A
	Alternating current circuits are protected against surges in accordance with the requirements of article 433 of standard NF C 15-100.	consideration for the installation.	
8.2.3	Short-circuit protection	Must be taken under	N/A
	In the case of a short circuit in an inverter or its line, the inverter is regarded as the load and the public network as the source.	consideration for the installation.	
9.	Tripping device	The unit provides a	Р
	This protection device is designed to disconnect generators in the event of:	integral disconnection facility according to VDE 0126-1-1 an it is rated	
	a fault on the public distribution network;	below 250 kVA	
	 a failure in the supply from the public distribution network; 		
	fluctuations in the voltage or frequency greater than those specified by the distributor.		
	This tripping device complies with the specifications set out in guide UTE C 15-400. It is type B.1 for installations whose total inverter power does not exceed 250 kVA and type H for installations with a power greater than this.		
	In installations whose total inverter power does not exceed 250 kVA, the tripping device is allowed to be built into the inverters. It must therefore comply with prestandard DIN VDE 0126-1-1.		
10	Prevention of degradation of photovoltaic installations	The inverter is applicable	Р
	In order to prevent the degradation of PV installations due to specific external influences and the presence of direct current, and despite the implementation of measures such as the installation of double insulation and monoconductor cables, additional measures must be implemented for the direct current part.	to be used for no galvanic insulation and PV array not earthed.	
11	Voltage drop		N/A
11.1	General points	Must be taken under	N/A
	The objective of technical and commercial optimisations is to minimise voltage drops.	consideration for the installation.	
11.2	Direct current installation	Must be taken under	N/A
	The authorised maximum drop in voltage in the direct current part of the installation is between 3% and Imppstc (STC: standard test conditions).	consideration for the installation.	
11.3	Alternating current installation	Must be taken under	N/A
	For PV installations connected directly to the LV public distribution network, the maximum authorised drop in voltage between the a.c. terminals of the inverter and the point of delivery (NF C 14-100) is 3% at the nominal power of the inverter(s). It is recommended to limit this drop in voltage to 1% in order to be able to limit energy	consideration for the installation.	

Page 13 of 87 Report No.: 6071537.50

	Page 13 of 87	Report No.:	007 1537.50
	UTE C15-712-1	T	T
Clause	Requirement – Test	Result – Remark	Verdic
	losses on the one hand and momentary disconnection of the inverter on the other, maintaining a margin between the average operating voltage of the inverter and the setting of its protection at maximum voltage.		
12.	Disconnectors and circuit-breakers		N/A
12.1	General points	Must be taken under	N/A
	When choosing and installing circuit-breakers and disconnectors between the PV installation and the public distribution network, the network must be regarded as the source and the PV installation as the load.	consideration for the installation.	
12.2	Disconnectors	Must be taken under	N/A
	To facilitate maintenance of the PV inverters, disconnection mechanisms must be installed close to the inverter, on both direct current and alternating current sides.	consideration for the installation.	
12.3	Emergency circuit-breakers	Must be taken under consideration for the installation.	N/A
12.3.1	General points	Must be taken under	N/A
	To allow maintenance work on junction boxes fitted with protection devices, a circuit-breaker must be installed inside or immediately downstream of these protection devices	consideration for the installation.	
12.3.2	Direct current part		N/A
12.3.2.1	General measures	Must be taken under	N/A
	The emergency disconnection can be ensured by manual control of the circuit-breaker or via a remote control action.	consideration for the installation.	
12.3.2.2	Measures specific to residential buildings	Must be taken under	N/A
	In conformity with the regulations set down in article 771.463 of standard NF C 15-100, the emergency circuit-breakers must be tripped by a direct manual action.	consideration for the installation.	
12.3.3	Alternating current part		N/A
12.3.3.1	General measures	Must be taken under	N/A
	The emergency disconnection can be ensured by manual control of the circuit-breaker or via a remote control action.	consideration for the installation.	
12.3.3.2	Measures specific to residential buildings	Must be taken under	N/A
	If the route between the inverter and the network passes through the residential part, the emergency circuit-breaker of the PV installation must be installed in the residential service duct of the building, if there is one, in accordance with articles 771.463 and 771.558 of standard NF C 15-100.	consideration for the installation.	
12.3.3.3	Cut-out for intervention by emergency services	Must be taken under	N/A
	If a cut-out is required to allow the intervention of the emergency services, this must be triggered by one of the following events:	consideration for the installation.	
	<u> </u>	•	

Page 14 of 87 Report No.: 6071537.50

	Page 14 of 87	Report No.: (307 1337.30
	UTE C15-712-1	ı	
Clause	Requirement – Test	Result – Remark	Verdict
13	Protection from surges emanating from the atmosphere or caused by operations		N/A
13.1	General points	Must be taken under	N/A
	The information contained in this chapter refers to overvoltage protection for photovoltaic installations connected to the network and complements standard NF C 15-100 and guide UTE C 61-740-52.	consideration for the installation.	
13.1.1	Types of protection		N/A
13.1.1.1	Protection through equipotential bonding	Must be taken under	N/A
	As described in section 6.3, an equipotential bonding conductor must connect all the metal structures of the modules and the metal structures of the supports of the PV installation (including the metal cable runs) whether or not lightning conductors are present. This conductor must be connected to the earth.	consideration for the installation.	
13.1.1.2	Protection by lightning arresters	Must be taken under	N/A
	The installation conditions are described in 13.2.	consideration for the installation.	
13.2	Installation conditions for lightning arresters		N/A
13.2.1	Installation conditions for lightning arresters on a.c. side	Must be taken under	N/A
	Based on guide UTE C 61-740-52, protection by a lightning arrester is obligatory if there is a lightning conductor or if the lightning density (Ng) is greater than 2.5.	consideration for the installation.	
13.2.2	Installation conditions for lightning arresters on d.c. side		N/A
13.2.2.1	Installation without lightning conductor	Must be taken under	N/A
	The length L is the accumulated distance between the inverter(s) and the furthest points of the photovoltaic modules comprising the chain, as a sum of the lengths of the routes in accordance with the principles shown in Figure 7.	consideration for the installation.	
13.2.2.2	Installation with lightning conductor	Must be taken under	N/A
	The installation of type 2 lightning conductor(s) is obligatory on the d.c. side.	consideration for the installation.	
13.3	Overvoltage protection for installations without lightning conductor		N/A
13.3.1	Choice and installation of lightning arresters on a.c. side	Must be taken under	N/A
	If a lightning arrester is prescribed for the a.c. part of a PV installation connected to the public low-voltage distribution network, it is always installed in the panel nearest to the installation origin of the installation. If this lightning arrester is located more than 10 metres away from the inverter, a second lightning arrester must be installed near the latter.	consideration for the installation.	
13.3.2	Choice and installation of lightning arresters on d.c. side	Must be taken under	N/A
	If a lightning arrester is prescribed for the d.c. part of a PV installation, it is always installed in the panel nearest to the inverter. If one of the chains is located more than	consideration for the installation.	

Page 15 of 87 Report No.: 6071537.50

	Page 15 of 87	Report No.: 60	1 1551.50
	UTE C15-712-1	<u></u>	
Clause	Requirement – Test	Result – Remark	Verdict
	10 metres away from the inverter, the installation of a second lightning arrester near the chains is recommended.		
13.3.2.1	Choice of I_n	Must be taken under	N/A
	The lightning arresters are type 2 with a minimum value for the nominal discharge current In of 5 kA. A higher nominal discharge current than the required value will prolong the service life of the lightning arrester.	consideration for the installation.	
13.3.2.2	Choice of I _{max}	Must be taken under	N/A
	This parameter is used to coordinate the energy of the lightning arresters: please refer to information from the manufacturer.	consideration for the installation.	
13.3.2.3	Choice of Imp	Must be taken under	N/A
	The shock current l_{imp} of the type 1 surge arresters is chosen according to the UTE C guide 61-740-52 or by default with a minimum value of 12.5 kA.	consideration for the installation.	
13.3.2.4	Choice of Up	Must be taken under	N/A
	The value of U_p shall be less than 80% of the value of the rated impact voltage of the equipment to be protected.	consideration for the installation.	
13.3.2.5	Choice of I_{SCWPV} and protection device associated with the lightning arrester	Must be taken under consideration for the	N/A
	The lightning arrester must be fitted with an external disconnection device, if specified by the manufacturer; this assembly must be sized to function regardless of the current produced by the PV modules.	installation.	
13.3.2.6	Choice of <i>I</i> _{SCPV} and protection device associated with surge arrester	Must be taken under consideration for the	N/A
	I _{SCPV} : keeping short circuit current of a surge arrester	installation.	
	The surge arrester must be equipped with a disconnection device. An external disconnection device may be recommended by the manufacturer. This set must be sized to operate regardless of the current produced by the PV modules.		
13.4	Additional regulations for surge protection for installations with a lightning conductor	Must be taken under consideration for the installation.	N/A
	The regulations are set out in guide UTE C 61-740-52.	motanation.	
14.	Choice and installation of equipment		Р
14.1	General points	The inverter is rated IP65	Р
	The rated operating voltage of all the equipment of the d.c. part must be equal to or greater than the voltage UOCMAX.	and IK07. For IP see attached test report. For IK see test results below.	
	In the case of buildings with multiple occupation (for tertiary or residential use) with photovoltaic production in communal parts, the lines coming from the PV modules must be routed round the outside of private areas to the junction boxes for the chain/group located in the communal areas or in the buildings or the electrical service site dedicated to this purpose.		

Page 16 of 87 Report No.: 6071537.50

Page 16 of 87	Report No.: 60	11551.50
UTE C15-712-1		I
Requirement – Test	Result – Remark	Verdict
The equipment installed outside must have a minimum degree of protection of IP44. The degree of protection against mechanical impacts must be at least IK07 in compliance with standard NF EN 62262 (C 20-015).		
It must be possible to carry out work on the removable equipment, devices and connections in the utmost safety.		
If a transformer is installed, the inverters and any general low-voltage panel must be installed close to the transformer in the same room or in adjoining rooms.		
The location of equipment (junction box(es), inverter(s), cabinets with protection devices and meter cabinets etc.) must comply with article 513.1 of standard NF C 15-100. Special regulations for residential buildings are given in article 771. The equipment, including the ducts etc., must be arranged so that they can be operated, inspected and serviced easily and their connections can be accessed.		
Ducts etc.		N/A
Choice for the d.c. part	Must be taken under	N/A
The ducts are sized in accordance with the regulations in standard NF C 15-100 on the basis of cables with reticulated polyethylene insulation.	installation.	
Installation	Must be taken under	N/A
The connections and the cables must be installed in a manner that will prevent any deterioration due to external influences. See the requirements set out in guide UTE C 15-520.	installation.	
PV modules	Must be taken under	N/A
The PV modules must comply with the standards in series NF EN 61730.	consideration for the installation.	
Inverters		Р
The level of the current for the inverter must be based on $I_{\rm mppSTC}$.		
Equipment	The internal DC switch of	Р
All equipment installed in the d.c. part must be adapted for operation in direct current and be selected and installed in accordance with the manufacturer's instructions.	according to EN 60947 series standards.	
Equipment installed in the d.c. part must be of the industrial type, in other words compliant with the NF EN 60947 series of standards.		
 The characteristics of switches, switch- disconnectors and fuse-combination units must conform to the operating category DC21B. 		
 The characteristics of disconnectors must conform to the operating category DC20. 		
 The characteristics of contactors must conform to the operating category DC1. 		
	The equipment installed outside must have a minimum degree of protection of IP44. The degree of protection against mechanical impacts must be at least IK07 in compliance with standard NF EN 62262 (C 20-015). It must be possible to carry out work on the removable equipment, devices and connections in the utmost safety. If a transformer is installed, the inverters and any general low-voltage panel must be installed close to the transformer in the same room or in adjoining rooms. The location of equipment (junction box(es), inverter(s), cabinets with protection devices and meter cabinets etc.) must comply with article 513.1 of standard NF C 15-100. Special regulations for residential buildings are given in article 771. The equipment, including the ducts etc., must be arranged so that they can be operated, inspected and serviced easily and their connections can be accessed. Ducts etc. Choice for the d.c. part The ducts are sized in accordance with the regulations in standard NF C 15-100 on the basis of cables with reticulated polyethylene insulation. Installation The connections and the cables must be installed in a manner that will prevent any deterioration due to external influences. See the requirements set out in guide UTE C 15-520. PV modules The PV modules must comply with the standards in series NF EN 61730. Inverters The level of the current for the inverter must be based on Impostro. Equipment All equipment installed in the d.c. part must be adapted for operation in direct current and be selected and installed in accordance with the manufacturer's instructions. Equipment installed in the d.c. part must be of the industrial type, in other words compliant with the NF EN 60947 series of standards. • The characteristics of switches, switch-disconnectors and fuse-combination units must conform to the operating category DC21B. • The characteristics of disconnectors must conform to the operating category DC20.	Requirement – Test Result – Remark The equipment installed outside must have a minimum degree of protection of IP44. The degree of protection against mechanical impacts must be at least IKO7 in compliance with standard NF EN 62262 (C 20-015). It must be possible to carry out work on the removable equipment, devices and connections in the utmost safety. If a transformer is installed, the inverters and any general low-voltage panel must be installed close to the transformer in the same room or in adjoining rooms. The location of equipment (junction box(es), inverter(s), cabinets with protection devices and meter cabinets etc.) must comply with article 513.1 of standard NF C 15-100. Special regulations for residential buildings are given in article 771. The equipment, including the ducts etc., must be arranged so that they can be operated, inspected and serviced easily and their connections can be accessed. Ducts etc. Choice for the d.c. part The ducts are sized in accordance with the regulations in standard NF C 15-100 on the basis of cables with reticulated polyethylene insulation. Installation The connections and the cables must be installed in a manner that will prevent any deterioration due to external influences. See the requirements set out in guide UTE C 15-520. PV modules The PV modules must comply with the standards in series NF EN 61730. Inverters The level of the current for the inverter must be based on Angestra. Equipment installed in the d.c. part must be adapted for operation in direct current and be selected and installed in accordance with the manufacturer's instructions. Equipment installed in the d.c. part must be of the industrial type, in other words compliant with the NF EN 60947 series of standards. • The characteristics of switches, switch-disconnectors and fuse-combination units must conform to the operating category DC21B. • The characteristics of of contactors must conform to the operating category DC20.

Page 17 of 87 Report No.: 6071537.50

	Page 17 of 87	Report No.: 607	/1537.50
	UTE C15-712-1	<u> </u>	
Clause	Requirement – Test	Result – Remark	Verdict
14.6	Equipment assemblies The direct current and alternating parts of the installation can be accommodated in the same panel if there is a physical separation of these two parts. For the d.c. part, it is imperative to protect all the connections or disconnection devices against accidental or unauthorised opening when live in accordance with 536.2.3 of standard NF C 15-100. To this end, a notice "Do not operate when live" must be placed inside the boxes or cabinets near these disconnection devices. Furthermore, in premises accessible to persons other than those with the requisite authorisation or qualification (BA4 or BA5): The design or installation must be such that it is only possible to disassemble the connection devices with the aid of a tool;	The PV input connectors cannot be removed without of a tool. In addition there is a marking adjacent the connectors with states "Do not operate when live".	Р
	 Equipment that does not have an under load circuit- breaking feature must require the either the use of a key or tool or the direct operation of a device with an under load circuit-breaking feature. 		
14.7	Connectors	The unit provides only one type and brand of	Р
	In the d.c. part, the connectors used must comply with the standard NF EN 50521. To guarantee the quality of the connection and limit the risks of an electric arc that could spark a fire, each pair of male and female connectors to be assembled must be of the same type and the same brand.	connectors for DC with male and female plugs, which are not interchangeable. The plugs were certified according to EN 50521.	
14.8	Lightning arresters		N/A
14.8.1	Choice of lightning arresters	An external lightning	N/A
	The lightning arresters installed in the a.c. part of the PV installation must comply with standard NF EN 61643-11.	protection must be installed.	
	The lightning arresters installed in the d.c. part of the PV installation must meet the requirements of guide UTE C 61-740-51.		
14.8.2	Installation of lightning arresters	Must be taken under	N/A
	Alternating current and direct current lightning arresters are installed in accordance with the regulations set out in guide UTE C 61-740-52.	consideration for the installation.	
15	Markings		Р
15.1	Identification of components	The inverter provides	Р
	The main components comprising the photovoltaic installations must be identified and marked with clearly visible labels fixed permanently in accordance with the installation plans and diagrams:	permanent marking.	
15.2	Labelling		Р
	For safety reasons and to alert the different people carrying out work in and around the building (staff tasked with maintenance work, inspectors, public distribution network operators, emergency services, etc.), it is		

Page 18 of 87 Report No.: 6071537.50

	Page 18 of 87	Report No.: 60	/153/.50
	UTE C15-712-1		
Clause	Requirement – Test	Result – Remark	Verdict
	imperative that the presence of a photovoltaic installation on a building is indicated.		
15.2.1	Labelling on the a.c. part	Must be taken under consideration for the installation.	N/A
15.2.2	Labelling on the d.c. part	Must be taken under	N/A
	All the junction boxes (PV generator and PV groups) and d.c. ducts must carry a visible and permanent marking indicating that live parts within these boxes may remain under voltage even after the inverter has been disconnected on the direct current side.	consideration for the installation.	
15.2.3	Labelling on the inverter	The unit is provided with	Р
	All inverters must bear a marking indicating that before any work is carried out, the two sources of voltage must be isolated.	the applicable marking.	
	Inverter label:		
	RISQUE DE PRÉSENCE DE DEUX SOURCES DE TENSION ISOLER LES SOURCES AVANT TOUTE INTERVENTION		
15.3	Specific Labels for Emergency Response	Must be taken under	N/A
	If specific labels for the intervention of the rescue services is required, it meets the principles described below.	consideration for the installation.	
	The purpose of this signage is to provide emergency services with information that allows a decision-making approach to quickly know:		
	 if and how secure is the area accessible to people to be rescued; 		
	 if there are cut-off devices according to paragraph 12.5 and if the cut is effective. 		
	This signage affixed next to the general control and disconnection device (or AGCP) will complete the signage dedicated to the general control and disconnecting apparatus of the consumption and production installations defined in paragraph 12.		
16.	Technical file	The required information	Р
	The technical file must include the following items drawn up in French:	was stated in the manual.	
	A circuit diagram of the photovoltaic system;		

Page 19 of 87 Report No.: 6071537.50

	Page 19 01 87	Report No., 60	7 1007.00
	UTE C15-712-1	T	Т
Clause	Requirement – Test	Result – Remark	Verdict
	 The list of installed equipment mentioning the characteristics and references to the replacement parts (fuses, lightning arrester cartridges etc.); An installation diagram for the various photovoltaic 		
	components and modules as well as the corresponding connections (ducts);		
	 A description of the procedure for working on the photovoltaic system and safety instructions. 		
17.	Maintenance of photovoltaic installations		N/A
17.1	General points	Must be taken under	N/A
	The minimal technical maintenance work must be provided for during the life cycle of a photovoltaic installation to maintain or restore the installation to a state in which it can fulfil the function for which it was designed.	consideration for the installation.	
17.2	Levels and frequency of maintenance	Must be taken under	N/A
	A distinction is made between the following three levels of maintenance comprising:	consideration for the installation.	
	 Conditional maintenance based on monitoring of the key parameters of the installation; 		
	 Precautionary maintenance carried out according to the prognoses extrapolated from the analysis and evaluation of the key parameters concerning the degradation of the asset (e.g. corrosion); 		
	 Systematic maintenance carried out at predetermined intervals and without a prior check of the state of the product or its constituent components. 		
17.3	Technical areas covered during maintenance	Must be taken under	N/A
	A distinction is made between operations relating to the safety of persons and property, and actions relating to functional reliability.	consideration for the installation.	
	Annex A		
	Agreements between the administrator of the public and the user/produce	distribution network	
A1	Provisions for limiting effects adversely affecting supply quality	Must be taken under consideration for the	N/A
	The study of the connection by the administrator of the public distribution network requires the communication of the characteristic data for the project, the generators and the provisions for connection to the network. The administrator of the public distribution network may disclose data sheets summarising the minimum list of data required to study the request.	installation.	
A2	Choice of tripping device and approval The installation or modification of a tripping device must	Must be taken under consideration for the	N/A
	be subject to an agreement with the administrator of the public distribution network.	installation.	

Page 20 of 87 Report No.: 6071537.50

	Page 20 of 87	Report No.: 6	6071537.50			
	UTE C15-712-1					
Clause	Requirement – Test	Result – Remark	Verdict			
	This process must take account of the situation and the features at the point of delivery and must therefore, where necessary, be coordinated with the connection study for the site.					
A3	Start-up by the administrator of the public distribution network For installations with a power of less than 250 kVA, this step is subject to prior submission of proof of conformity stamped by CONSUEL (Comité National pour la Sécurité des Usagers de l'Electricité, the National Committee for the Safety of Users of Electricity).	kVA, this conformity la Sécurité				
	Annex B					
	Cables for photovoltaic installations - values for pe	ermissible currents				
	(informative)					
	Specific cables for photovoltaic installations have been refined in order to meet the needs of these installations. The tables below, taken from document UTE C 32-502, give the values for the permissible currents for cables compliant with this guide.					
	Annex C					
	Keraunic levels in France and in the overseas (informative)	s departments				
	Note – To obtain the corresponding lightning density (Ng), simply divide Nk by 10.		_			
	Appendix D					
	Calculation of Uocmax and Iscmax					
D1	Calculation of U_{ocmax} $U_{\text{ocmax}} \text{ is the maximum voltage across a PV module, PV array, PV array, or unloaded PV generator (open circuit).}$ It is calculated with the formula: $U_{\text{ocmax}} = K_U U_{\text{ocSTC}}$	Must be taken under consideration for the installation.	N/A			
D2	Calculation of I _{scmax}	Must be taken under	N/A			
	The maximum short-circuit current of a PV module, PV chain, PV array or PV generator is calculated by the following formula:	consideration for the installation.				
	$I_{scmax} = K_i I_{scSTC}$					
	K _i must be chosen at least equal to 1.25.					

		1 age 21 01 01	Report No., 00	1 1001.00
		UTE C15-712-1		
Clause	Requirement – Test		Result – Remark	Verdict

14.1	TAE	BLE: IEC	E: IEC 62262 / IEC 60068-2-75 (Hammer test)								
l la a matha	ام	S	wing ham	nmer	S	Spring hammer Vertical hammer					
Use method		N/A				N/A P					
Repeats					3 Hits	unless o	therwise	specified			
Energy (J)		0.14	0.2	0.35	0.5	0.7	1	2	5	10	20
Mass (kg)				0	25			0.5	1.7	5	5
Radius (mr	m)			1	0			25	25	50	50
IK code		IK01	IK02	IK03	IK04	IK05	IK06	IK07	IK08	IK09	IK10
Verdict		N/A	N/A	N/A	N/A	N/A	N/A	Р	N/A	N/A	N/A

Note:

According to IEC 60068-2-75, to produce impacts of the required severity, the striking element shall be released from a height depending on the equivalent mass of the pendulum, according to below table.

Energy J	0,14	0	,2	(0,3)	0,35	(0,4)	0,	,5	0,7	1	2	5	10	20	50
Equivalent mass kg		(0,2)	0,25	(0,2)	0,25	(0,2)	(0,2)	0,25	0,25	0,25	0,5	1,7	5	5	10
Height of fall mm ± 1 %	56	(100)	80	(150)	140	(200)	(250)	200	280	400	400	300	200	400	500

NOTE 1 Figures in brackets appear in previous IEC 60068-2 standards; although no longer recommended, they may be used for historic consistency.

NOTE 2 In this part of IEC 60068, the energy, J, is calculated taking the standard acceleration due to the earth's gravity (g_n) , rounded up to the nearest whole number, that is 10 m/s².

The tests were performed on model EA30KTSI also applicable for all other models stated in this report.



		rage 22 01 01	ixepoit ivo oo	11001.00
		UTE C15-712-1		
Clause	Requirement – Test		Result – Remark	Verdict

Appendix 1: DIN V VDE V 0126-1-1/A1 VFR2014 Test Report

	DIN V VDE V 0126-1-1/A1 VFR20	14				
1	Scope (Automatic disconnecting facility for photovoltaic in	stallations)				
2	Normative references					
	DIN EN 50160:2003-03					
	DIN EN 50178 (VDE 0160):1998-04					
	DIN EN 60664-1 (VDE 0110-1)					
	E DIN VDE 0664-100:2005-05					
	DIN EN 61000-6-2					
	DIN EN61000-6-3					
	DIN EN 61008-1 (VDE 0664-10):2000-09					
	DIN VDE 0105-100:2000-06					
4	Requirements:					
	Monitoring of voltage and frequency derivation					
	2. Monitoring of DC-Injection					
	3. Monitoring of accidental anti Islanding					
	4. Monitoring of intended anti Islanding					
	5. Residual Current Monitoring Unit -RCMU (only if no ga	vanic separation)				
4.1	Functional safety: Automatic disconnecting facility	See appended table. The single fault safe system was reviewed. The theoretical investigation was verified by error simulation.	Р			
4.1.1	Single fault safety of the automatic disconnecting facility	See appended table, see block diagram, functional explanation and table 6.1 below.	Р			
4.1.2	Disconnection device: At least two independent disconnection devices. At least one relay and one switch with overvoltage category 2. If without galvanic seperation then two relays are necessary	Disconnection takes place redundant through two relays and the IGBT-full bridge in series. The relays and the IGBT-full bridge are able to switch the full current.	Р			
4.2	Monitoring of the voltage: Voltages <=80% and >=115% of V _{nom} cause a disconnection within 0,2s (reconnection after min. 5s if voltage fluctuation <=3s; min. 30s if voltage fluctuation >3s). Test voltage steps should not be below 77% and above 118% of V _{nom} . Continuous over voltage above 110% up to 115% (adjustable, default setting 110%) causes disconnection after max. 10min. Re-connection after min. 30s.	Tested with a variable AC-Power supply at the output. Inverter disconnects within the limits, see table 6.2 below.	Р			
4.3	Monitoring of frequency: Frequencies <=47,5Hz	Tested with an AC-Source	Р			

Page 23 of 87 Report No.: 6071537.50

		rage 23 or or	Nepolt No., oo	1337.30
		UTE C15-712-1		
Clause	Requirement – Test		Result – Remark	Verdict

	DIN V VDE V 0126-1-1/A1 VFR20	14	
	and >=51,5Hz cause a disconnection within 0,2s	at the output, according to Enedis-NOI-RES_13E and DIN V VDE V 0126-1-1/A1 VFR2014 the frequency upper limit 50,6Hz use for this test. See table 6.3 below.	
4.4	Monitoring of DC-Injection: DC error or DC-Currents >= 1A cause disconnection within 0,2s (positive and negative polarity)	See table 6.4 below.	Р
4.5	Detection of anti-islanding: anti islanding causes disconnection within 5s (for multiple installations 0,2s if triggered external). For the detection of anti-islanding is only one of the following methods necessary: -6.5.1 Measurement of impedance or -6.5.2 Resonant circuit test or -6.5.3 3-phase grid-voltage monitoring	See table 6.5.2 below.	Р
4.6	Marking: In case of an automatic disconnecting facility there is a note at the type plate necessary	Marking provided on the type label.	Р
4.7	Special requirements:		_
4.7.1	Photovoltaics: If without galvanic separation then a RCMU is necessary. Insulation resistance > 1kOhm/V, at least 500kOhm. Slowly increasing DC-Leaking currents up to 300mA cause disconnection within 0,3s / Surge dc-leakage currents should lead to a disconnection of:	For Residual Current Monitoring see table 6.6 below.	Р
	-30mA within 0,3s		
	-60mA within 0,15s		
	-150mA within 0,04s Before every connection to the grid, the d.c. array ground insulation has to be checked. (see 6.6.2.2.4).		
5	General requirements:		_
	Electromagnetic compatibility (EMC)		
	Emitted interference	See separated EMC test	Р
	DIN EN 61000-6-3 (VDE 0839-6-3)	report.	
	Interference resistance	See separated EMC test	Р
	DIN EN 61000-6-2 (VDE 0839-6-2)	report.	
6	Type test:	See following test report	Р
7.	Routine test:		Р
8	Specification of installation:		Р
	Annex A		
A.1	Additional Methods of monitoring anti islanding:		Р
A.2	Frequency limits		Р
	According to the specifications for power plants within the integrated network, the lower tripping threshold is set to 47.5 Hz.		Р
L	l	ı	

Page 24 of 87 Report No.: 6071537.50

		1 490 2 1 01 01	Troport Ho.: 001	1007.00
		UTE C15-712-1		
Clause	Requirement – Test		Result – Remark	Verdict

	DIN V VDE V 0126-1-1/A1 VFR20	14	
	This serves to prevent additional generators from being switched off in case of an output shortage in the integrated network which can be noticed because of a dip in frequency. A deviation from these specifications occurs at the upper frequency limit based on various considerations:		
	A frequency increase in the integrated network indicates a power reserve. In this case, disconnecting the generators could mean helping the power generated adapt to demand, resulting in a more stable network. However, the tripping threshold for large-scale power plants is set at a relatively high level (51.5 Hz) because disconnecting these power plants and the "trapping of auxiliary power" required to do so as well as the subsequent start-up are not exactly problem-free. Critical network conditions could be caused if these power plants are needed again for short term demands. This operating method is neither required nor does it make sense for small generators which is why the upper frequency limit was set to 50.2 Hz.		
A.3	Operating emergency power systems		N/A
	For certain types of work to be performed in the network (e.g. replacing local network transformers), distribution network operators are required to separate sub-networks from the other network. To be able to supply customers during this time, network operators use network back-up systems (generally Diesel aggregates). In most cases, an uninterruptible supply is actually possible.	Must be taken under consideration for the installation.	N/A
A.4	Disconnection for a short period		Р
	For short-term disconnections of the generator due to safety reasons (generally following an interference in the network due to a lower deviation from the voltage band lasting up to 3 s), a waiting period of 5 s is permissible. It is measured starting from the point in time when the voltage and frequency are back inside the tolerance band (unlike the aforementioned value of 30 s before the resynchronization). In this case, the generators' device-specific characteristics must be taken into account (e.g. complete shutdown of rotating systems).	If frequency fluctuation of <=3s occur, the reconnection after min. 5s is permitted.	P

Page 25 of 87 Report No.: 6071537.50

		1 age 23 01 01	Report No., 00	1 1001.00
		UTE C15-712-1		
Clause	Requirement – Test		Result – Remark	Verdict

	DIN V VDE V 0126-1-1/A1 VFR2014						
Clause	Test Item	Result					
6.1 (4.1)	Functional safety	Р					
6.2 (4.2)	Voltage monitoring	Р					
6.2 (4.2)	Voltage monitoring: Island 50Hz	Р					
6.2 (4.2)	Voltage monitoring: Island 60Hz	Р					
6.2(4.2.3)	Overvoltage protection according to DIN EN 50160	Р					
6.3 (4.3)	Frequency monitoring: DIN V VDE V 0126-1-1:2006-02	Р					
6.3 (4.3)	Frequency monitoring: DIN V VDE V 0126-1-1/A1 VFR2014	Р					
6.3 (4.3)	Frequency monitoring: Island 50Hz	Р					
6.3 (4.3)	Frequency monitoring: Island 60Hz	Р					
6.4 (4.4)	Monitoring of DC-Injection	Р					
6.5 (4.5)	Detection of Anti-Islanding - Resonant circuit test	Р					
6.6 (4.7)	Residual Current Monitoring	Р					
6.6.2.2.2	Test for correct disconnection in case of a continuously rising residual current	Р					
6.6.2.2.2	Test for correct disconnection in case of an abrupt appearing residual current >300mA	Р					
6.6.2.2.3	Test for correct disconnection in case of a suddenly occuring residual current	Р					
6.6.2.2.4	Isolation measurement before feeding in	Р					
14.1	IEC 60068-2-75 (Hammer test)	Р					

Page 26 of 87 Report No.: 6071537.50

		raye 20 01 01	ixepoit ivo ou	11001.00
		UTE C15-712-1		
Clause	Requirement – Test		Result – Remark	Verdict

6.1 (4	l.1)	TABLE: fa	ault condition	on tests				Р
No.	con	nponent No.	fault	test voltage [V]	test time	fuse No.	fuse current [A]	Test result
1.		S Voltage ection 00)	Open Circuit	620Vdc/2 30Vac	10min			PCE shutdown and disconnected from grid immediately. Error message: "Bus Over Volt Trans Err". No damage, no hazard, leakage
2.		S Voltage ection 00)	short circuit	620Vdc/2 30Vac	10min			PCE shutdown and disconnected from grid immediately. Error message: "Bus Volt Plus-Minus Unbalance Err". No damage, no hazard
3.		d voltage ection R 84)	Open Circuit	620Vdc/2 30Vac	10min			PCE NormalState. No error message. No damage, no hazard
4.		d voltage ection R 84)	short circuit	620Vdc/2 30Vac	10min			PCE NormalState. No error message. No damage, no hazard
5.	Grid	d voltage ection R	Open Circuit	620Vdc/2 30Vac	10min			PCE NormalState. No error message. No damage, no hazard
6. 2		d voltage ection R 78)	short circuit	620Vdc/2 30Vac	10min			PCE NormalState. No error message. No damage, no hazard
7. 2		d voltage ection R 50)	Open Circuit	620Vdc/2 30Vac	10min			PCE NormalState. No error message. No damage, no hazard
8. 2		d voltage ection R 50)	Short Circuit	620Vdc/2 30Vac	10min			PCE NormalState. No error message. No damage, no hazard
9. 3	dete	voltage ection (424)	short circuit	620Vdc/2 30Vac	10min			PCE shutdown and disconnected from grid immediately. Error message:"Inv soft Start Fail Err". No damage, no hazard
10.		voltage ection R 24)	Open Circuit	620Vdc/2 30Vac	10min			Inv soft Start Fail Err PCE shutdown and disconnected from grid immediately. Error message:"Inv soft Start Fail Err". No damage, no hazard
11.	dete N(R	voltage ection (407)	short circuit	620Vdc/2 30Vac	10min			PCE NormalState. No error message. No damage, no hazard
12.	dete	voltage ection (407)	Open Circuit	620Vdc/2 30Vac	10min			PCE NormalState. No error message. No damage, no hazard

Page 27 of 87 Report No.: 6071537.50

				TE C15-		Report No.: 007	
Claus	e Requireme	nt – Test				Result – Remark	Verdict
13.	Inv voltage detection N(R144)	short circuit	620Vdc/2 30Vac	10min	 	PCE NormalState. No error message. No damage, no hazard	
14.	Inv voltage detection N(R144)	Open Circuit	620Vdc/2 30Vac	10min	 	PCE NormalState. No error message. No damage, no hazard	
15.	Power supply +12V (T612-T616)	Short Circuit	620Vdc/2 30Vac	10min	 	PCE shutdown and disconnected from grid immediately. No damage, no hazard	
16. \	+7V (T616-T619)	Short Circuit	620Vdc/2 30Vac	10min	 	PCE shutdown and disconnected from grid immediately. No damage, no hazard	
17.	Power supply +15V (T609-T610)	Short Circuit	620Vdc/2 30Vac	10min	 	PCE shutdown and disconnected from grid immediately. No damage, no hazard	
18.	Power supply +15V2 (T604-T606)	Short Circuit	620Vdc/2 30Vac	10min	 	PCE shutdown and disconnected from grid immediately. Error message: "Inv sof Fail Err". No damage, no hazard	t Start
19.	ISO detection relay (RY900)	Short Circuit before start up	620Vdc/2 30Vac	10min	 	PCE shutdown and disconnected from grid immediately. Error message: ISO Fands No damage, no hazard	ail Err".
20.	BUS Capacitor (C301)	Short Circuit before start up	620Vdc/2 30Vac	10min	 	PCE shutdown and disconnected from grid immediately. Error message: Bus O Trans Err". No damage, no hazard	
21.	PV+ to PV-	Shorted	620Vdc/2 30Vac	10min	 	PCE shutdown and disconnected from grid immediately. No error massage. No damage, no hazard	
22.	PV+ to PV-	Reversed	620Vdc/2 30Vac	10min	 	PCE shutdown and disconnected from grid immediately. No error massage. No damage, no hazard	
23.	Leakage current detection (R579)	Open Circuit after start up	620Vdc/2 30Vac	10min	 	PCE shutdown and disconnected from grid immediately. Error message: "GFCI Err". No damage, no ha	
24.	Leakage current detection (R579)	Short Circuit after start up	620Vdc/2 30Vac	10min	 	PCE shutdown and disconnected from grid immediately. Error message: "GFCI Err". No damage, no ha	

Page 28 of 87 Report No.: 6071537.50

Claus	Clause Requirement – Test						Result – Remark Verdict
25.	T600	nsformer) 8-pin 9)	Short Circuit after start up	620Vdc/2 30Vac	10min		 PCE shutdown and disconnected from grid immediately. Error message: LED off. No power output No damage, no hazard
26.	T600	nsformer 0 10-pin 12)	Short Circuit after start up	620Vdc/2 30Vac	10min		 PCE shutdown and disconnected from grid immediately. Error message: LED off. No power output No damage, no hazard
27.		grid voltage ection 64)	Open Circuit after start up	620Vdc/2 30Vac	10min		 PCE shutdown and disconnected from grid immediately. Error message: " Grid Over Volt Err". No damage, no hazard
28.		grid voltage ection 64)	Short Circuit after start up	620Vdc/2 30Vac	10min		 PCE shutdown and disconnected from grid immediately. Error message: " Grid Over Volt Err". No damage, no hazard
29.		Current ection (R75)	Open Circuit after start up	620Vdc/2 30Vac	10min		 PCE shutdown and disconnected from grid immediately. Error message: "Inv Over Curr Trans Err". No damage, no hazard
30.		Current ection (R75)	Short circuit after start up	620Vdc/2 30Vac	10min		 PCE shutdown and disconnected from grid immediately. Error message: "Inv Over Curr Trans Err". No damage, no hazard
31.		frequency ection (28)	Open Circuit after start up	620Vdc/2 30Vac	10min		 PCE shutdown and disconnected from grid immediately. Error message:"Grid Under Freq Err". No damage, no hazard
32.		frequency ection (28)	Open Circuit after start up	620Vdc/2 30Vac	10min		 PCE shutdown and disconnected from grid immediately. Error message:"Grid Under Freq Err". No damage, no hazard
33.	(K40	,	Short Circuit before start up	620Vdc/2 30Vac	10min		 PCE shutdown and disconnected from grid immediately. Error message: "Output Relay Err". No damage, no hazard
34.	Outp (K40	out Relay 00)	Short Circuit after start up	620Vdc/2 30Vac	10min		 PCE Normal State. No error message. No damage, no hazard

UTE C15-712-1

Page 29 of 87 Report No.: 6071537.50

Clause Requirement – Test							Result – Remark Verdict
35.	DSP power supply loss 3.3V (C240)	Short Circuit after start up	620Vdc/2 30Vac	10min			PCE shutdown and disconnected from grid immediately. Error message: "SPI Comm Fail Err". No damage, no hazard
36.	DSP power supply loss 3.3V (C240)	Open Circuit after start up	620Vdc/2 30Vac	10min			PCE shutdown and disconnected from grid immediately. No error massage, No damage, no hazard.
37.	Communication defect between DSP (R36)	Circuit	620Vdc/2 30Vac	10min			PCE shutdown and disconnected from grid immediately. Error message: "SPI Comm Fail Err". No damage, no hazard
38.	Communication defect between DSP (R36)	Circuit	620Vdc/2 30Vac	10min			PCE shutdown and disconnected from grid immediately. Error message: "SPI Comm Fail Err". No damage, no hazard
39.	Communication defect between DSP (R31)	Circuit	620Vdc/2 30Vac	10min			PCE Normal State. No error message. No damage, no hazard
40.	Communication defect between DSP (R31)		620Vdc/2 30Vac	10min			PCE Normal State. No error message. No damage, no hazard
41.	Crystal Oscillator defect (C183)	Short Circuit after start up	620Vdc/2 30Vac	10min			PCE shutdown and disconnected from grid immediately. Error message: "SMCU Grid Freq Err". No damage, no hazard
42.	Crystal Oscillator defect (C183)	Open Circuit after start up	620Vdc/2 30Vac	10min			PCE shutdown and disconnected from grid immediately. Error message: "SMCU Grid Freq Err". No damage, no hazard
43.	N-PE voltage detection R678	Open Circuit	620Vdc/2 30Vac	10min		0	PCE shutdown and disconnected from grid immediately. Error message: "Ground Connection Err". No damage, no hazard
44.	N-PE voltage detection R67	Short Circuit	620Vdc/2 30Vac	10min		0	PCE shutdown and disconnected from grid immediately. Error message:"Ground Connection Err". No damage, no hazard

UTE C15-712-1

Page 30 of 87 Report No.: 6071537.50

				•	age 30 C	,, 0,,		1\epoit 1\o. 007 1337.3
				U	TE C15-	712-1		
Claus	е	Requireme	nt – Test					Result – Remark Verdic
45.			Short Circuit	620Vdc/2 30Vac	10min		0	PCE shutdown and disconnected from grid immediately. Error message: "SMCU Grid Freq Err". No damage, no hazard
46.			Open Circuit	620Vdc/2 30Vac	10min		0	PCE shutdown and disconnected from grid immediately. Error message: "SMCU Grid Freq Err". No damage, no hazard
47.	Hea Disa Far	sipation	locked- rotor	950Vdc/2 30Vac	25min			PCE output power derated to 60% No Error message, No damage no hazard
48.	L1,	N	Mis-wiring with incorrect phase sequence	950Vdc/2 30Vac	10min			PCE can not start up, Error message: "Grid Over Vol Err". No damage, no hazard
49.	L1,	G	Mis-wiring with incorrect phase sequence	950Vdc/2 30Vac	10min			PCE can not start up, Error message: "Grid Over Vol Err". No damage, no hazard
Note:								

Page 31 of 87 Report No.: 6071537.50

		1 age 31 01 01	Report No., 00	1001.00
		UTE C15-712-1		
Clause	Requirement – Test		Result – Remark	Verdict

Trar	sformer sho	rt circuit	tests(T600, In	put 1100\	√dc)		Р
1	Pin17-18	sc	950Vmp/ Pmp:30kw	10min		 EUT normal, with f	ull load
2	Pin14-15	SC	950Vmp/ Pmp:30kw	10min		 EUT normal, with f output	ull load
3	Pin10-12	sc	950Vmp/ Pmp:30kw	10min		 EUT output power switched off.	off, relay
4	Pin10-11	sc	950Vmp/ Pmp:30kw	10min		 EUT output power switched off.	off, relay
5	Pin8-9	SC	950Vmp/ Pmp:30kw	10min		 EUT normal, with f output	ull load
5	Pin5-6	sc	950Vmp/ Pmp:30kw	10min		 EUT normal, with f output	ull load
Out	put short cire	cuit				l	Р
1	Output L1-N	SC after start up	620Vdc/230 Vac	10min		 PCE shutdown and disconnected from immediately. Error massage: " G Volt Err2". Short cu No damage, no haz	grid rid Under ırrent 0A.
2	Output L2-N	SC after start up	620Vdc/230 Vac	10min		 PCE shutdown and disconnected from immediately. Error massage: " G Volt Err2". Short cu No damage, no ha:	grid rid Under ırrent 0A.
3	Output L3-N	SC after start up	620Vdc/230 Vac	10min		 PCE shutdown and disconnected from immediately. Error massage: " G Volt Err2". Short cu No damage, no ha:	grid rid Under ırrent 0A.
4	Output N-PE	SC after start up	620Vdc/230 Vac	10min		 PCE shutdown and disconnected from immediately. Shor 0A. No damage, no has	grid t current
5	Output L1- L2	SC after start up	620Vdc/230 Vac	10min		 PCE shutdown and disconnected from immediately. Error message: Givolt Err2". Short cu 79.9A.	grid rid Under

Page 32 of 87 Report No.: 6071537.50

				UTE C	15-712-1			report No.: 00	. 1001100
Claus	se Require	ement – T	est	<u> </u>			Result -	– Remark	Verdict
6	Output L1- L3	SC after start up	620Vdc/230 Vac	10min			c ii E \	PCE shutdown and disconnected from g mmediately. Error message: "Grid/olt Err2". Short curi 80.9A.	d Under ent
7	Output L2- L3	SC after start up	620Vdc/230 Vac	10min			c ii E \ 7	PCE shutdown and disconnected from g mmediately. Error message: "Grid/olt Err2". Short curi 79.8A. No damage, no haza	d Under ent
8	Output L1- L2, L3	SC after start up	620Vdc/230 Vac	10min			c ii E \ S L L	PCE shutdown and disconnected from g mmediately. Error message: "Grid folt Err2". Short current: 1 69.2A. 2 69.4A 3 69.2A	l Under
9	Output PE not connected	SC after start up	620Vdc/230 Vac	10min			c ii E	PCE shutdown and disconnected from grid immediately. Error message: "PE Fail Err". No damage, no hazard	
Outp	ut overload								P
1	MPPT1	Backfee d current	1100Vdc/23 0Vac	10min				No back feed curren MPPT1, with the DC	
2	MPPT2	Backfee d current	0Vac	10min				No back feed curren MPPT2	t in
3	AC output	Backfee d current	1100Vdc/23 0Vac	10min				No back feed curren output	t in AC
Outp	ut overload	1		Γ					N/A
								-	
The F	The PCE can not working on overload mode.								

Page 33 of 87 Report No.: 6071537.50

		UTE C15-712-1	report No.: 00	11001.00
Clause	Requirement – Test		Result – Remark	Verdict

Reverse d.c. connections							Р	
1	PV+ to PV-	RV	950Vmp/Pm p:30kw	10min			EUT could not start	up.

Supplementary information:
Tests performed under abnormal or fault conditions shall be tested with a source capable of 1,25 to 1,5 times the PCE rated maximum input current (Isc PV) for that input.

SC: short circuit OC: open circuit OL: over load RV: reversed

Page 34 of 87 Report No.: 6071537.50

		i age 34 oi oi	Report No., 00	1 1001.00
		UTE C15-712-1		
Clause	Requirement – Test		Result – Remark	Verdict

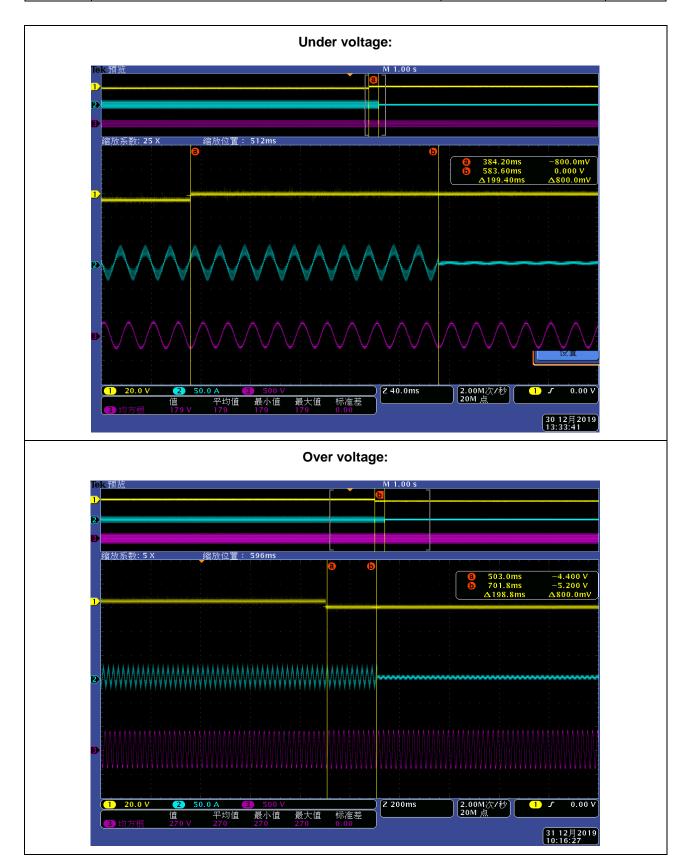
6.2 (4.2) TABLE:	Voltage mon	itoring						Р	
Phase A									
		Under Vo	Itage			Over Vo	Itage		
Parameter	Voltage	Tri	p Time [n	ns]	Voltage	Т	Trip Time [ms]		
Limit	184.0V				264.5V			_	
Trip value	184.0V	<= 200 ms		264.5V	<= 200 ms		5		
Disconnection	188V to 178V	199.4	194.6	193.0	260V to 270V	186.0	198.8	178.8	
time	230V to 178V	194.6	193.4	184.2	230V to 270V	195.2	173.6	169.2	
Reconnection time (fluctuation <=3s):	>= 5s	62.79s		>= 5s	63.58s				
Reconnection time (fluctuation >3s):	>= 30s		63.19s		>= 30s		63.08s		

Note:

Lower and upper threshold voltage shall not fall or rise below or above 3% of the threshold voltage itself (min. 178.4V; max. 272.4V). The measurement shall take place at nominal frequency and any power. The tests were performed on model EA30KTSI also applicable for all other models stated in this report.

Page 35 of 87 Report No.: 6071537.50

		i age 33 di di	Report No., 00	1 1001.00
		UTE C15-712-1		
Clause	Requirement – Test		Result – Remark	Verdict



Page 36 of 87 Report No.: 6071537.50

		i age 50 0i 0i	Report No., 00	11001.00
		UTE C15-712-1		
Clause	Requirement – Test		Result – Remark	Verdict

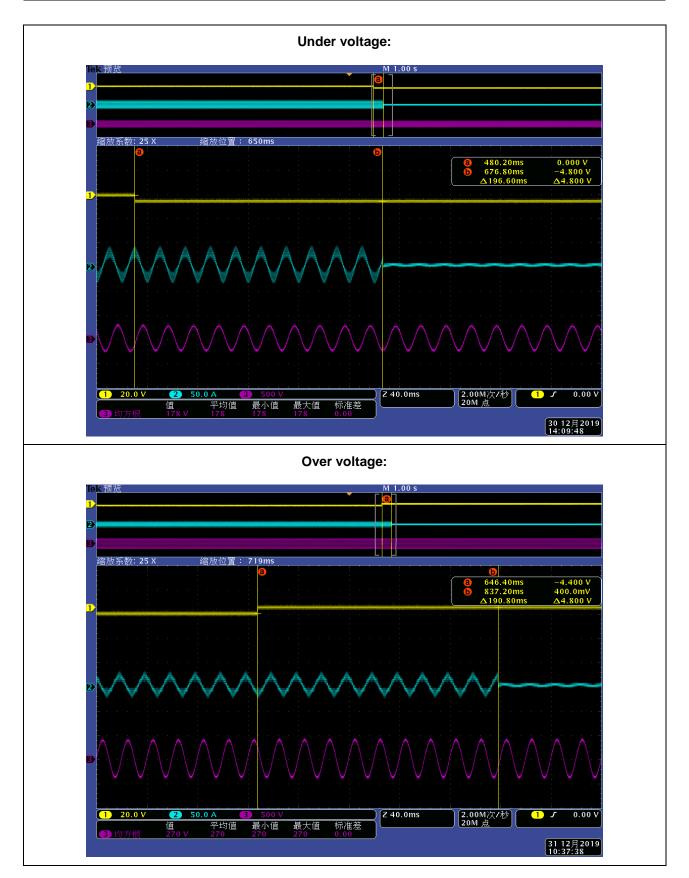
6.2 (4.2) TABLE:	Voltage mon	itoring						Р	
Phase B									
		Under Vo	Itage			Over Vo	Itage		
Parameter	Voltage	Tri	p Time [n	ns]	Voltage	Т	rip Time [n	ns]	
Limit	184.0V				264.5V			_	
Trip value	184.0V	<= 200 ms		264.5V	<= 200 ms		5		
Disconnection	188V to 178V	193.0	193.8	194.6	260V to 270V	179.6	190.8	184.4	
time	230V to 178V	191.8	196.6	185.4	230V to 270V	178.0	185.2	188.8	
Reconnection time (fluctuation <=3s):	>= 5s	63.49s		>= 5s	63.28s				
Reconnection time (fluctuation >3s):	>= 30s		62.99s		>= 30s		63.08s		

Note:

Lower and upper threshold voltage shall not fall or rise below or above 3% of the threshold voltage itself (min. 178.4V; max. 272.4V). The measurement shall take place at nominal frequency and any power. The tests were performed on model EA30KTSI also applicable for all other models stated in this report.

Page 37 of 87 Report No.: 6071537.50

		1 age of or or	report no oo	1007.00
		UTE C15-712-1		
Clause	Requirement – Test		Result – Remark	Verdict



Page 38 of 87 Report No.: 6071537.50

		i age 30 oi oi	Report No., 00	1 1001.00
		UTE C15-712-1		
Clause	Requirement – Test		Result – Remark	Verdict

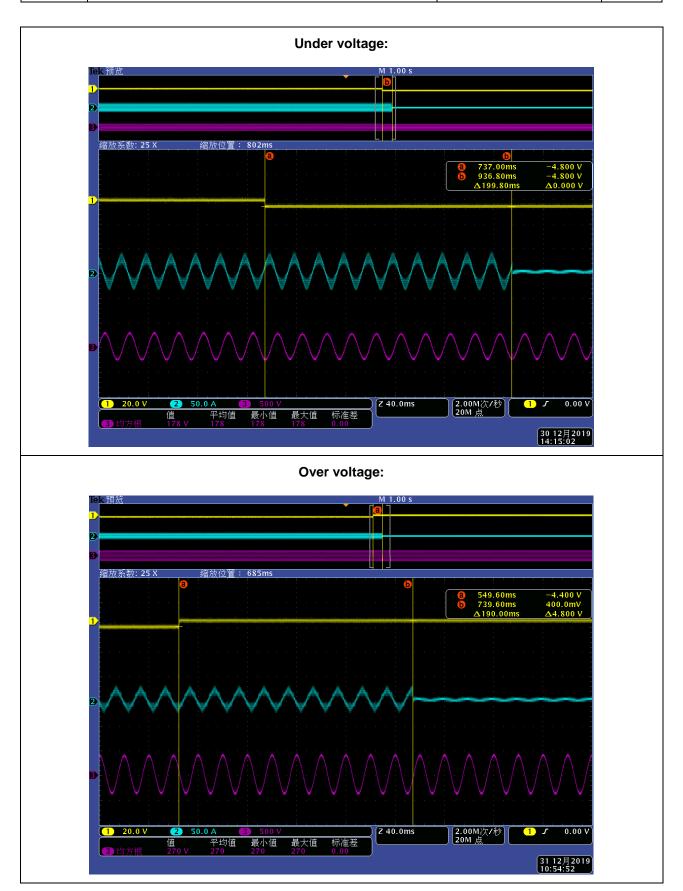
6.2 (4.2) TABLE: Voltage monitoring							Р				
Phase C											
		Under Vo	Itage			Over Vo	ltage				
Parameter	Voltage	Tri	p Time [n	ns]	Voltage	Т	Trip Time [ms]				
Limit	184.0V		000	_	264.5V			_			
Trip value	184.0V	<= 200 ms			264.5V		<= 200 ms				
Disconnection	188V to 178V	199.8	199.8	181.8	260V to 270V	188.8	181.6	176.8			
time	230V to 178V	199.0	197.8	191.4	230V to 270V	190.0	178.0	189.2			
Reconnection time (fluctuation <=3s):	>= 5s	63.29s		>= 5s	62.98s						
Reconnection time (fluctuation >3s):	>= 30s		63.49s		>= 30s	63.48s					

Note:

Lower and upper threshold voltage shall not fall or rise below or above 3% of the threshold voltage itself (min. 178.4V; max. 272.4V). The measurement shall take place at nominal frequency and any power. The tests were performed on model EA30KTSI also applicable for all other models stated in this report.

Page 39 of 87 Report No.: 6071537.50

		1 agc 33 01 07	report No.: 00	1 1001.00
		UTE C15-712-1		
Clause	Requirement – Test		Result – Remark	Verdict



Page 40 of 87 Report No.: 6071537.50

		1 age 40 of 07	rtoport rio oo	1007.00
		UTE C15-712-1		
Clause	Requirement – Test		Result – Remark	Verdict

Island 50Hz

6.2 (4.2) Voltage monitoring according protection de Découplage pour le Raccordement d'une production décentralisée en HTA et en BT dans les zones non interconnectées, référentiel technique – SEI REF 04, V5

Ρ

63.48s

Phase A	Phase A							
		Under Voltage				Over Voltage		
Parameter	Voltage		Time [ms]				Time [ms	s]
Limit	184.0V		. 200ms		255.3V	200		
Trip value	184.0V]	<= 200ms			<= 200 ms		
Disconnection	188V to 178V	193.4	199.8	195.0	250V to 260V	171.6	174.4	195.6
time	230V to 178V	197.0	198.2	193.0	230V to 260V	178.8	181.2	171.2
Reconnection time (fluctuation	>= 5s		62.69s		>= 5s		62.48s	

Note:

time

<=3s):

Reconnection

(fluctuation >3s):

>= 30s

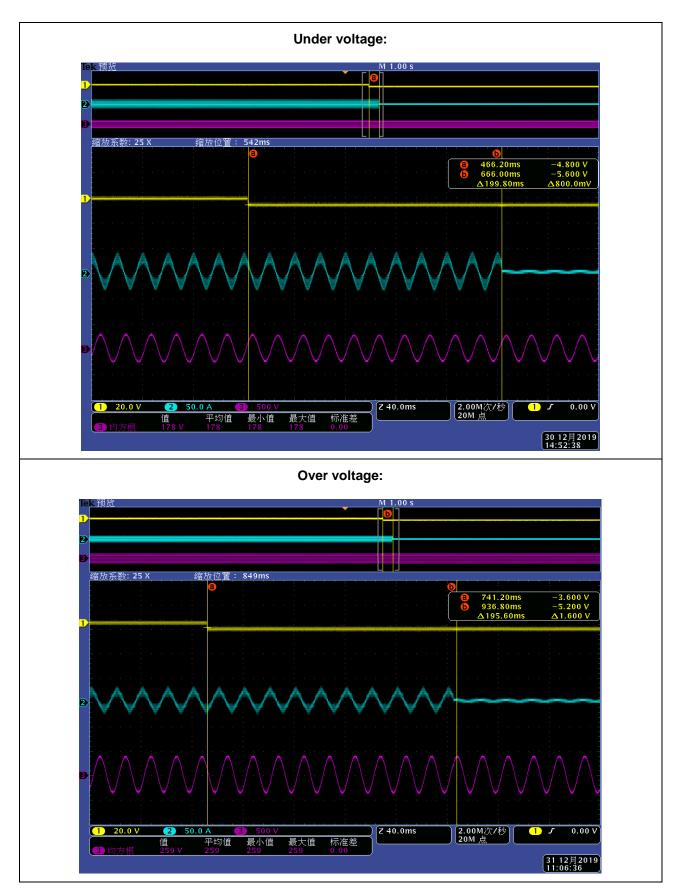
Lower and upper threshold voltage shall not fall or rise below or above 3% of the threshold voltage itself (min. 178.4V; max. 262.9V). The measurement shall take place at nominal frequency and any power. The tests were performed on model EA30KTSI also applicable for all other models stated in this report.

>= 30s

62.79s

Page 41 of 87 Report No.: 6071537.50

		1 agc +1 of of	report No.: 00	1 1001.00
		UTE C15-712-1		
Clause	Requirement – Test		Result – Remark	Verdict



Page 42 of 87 Report No.: 6071537.50

		1 age +2 of or	rtoport rio oo	1007.00
		UTE C15-712-1		
Clause	Requirement – Test		Result – Remark	Verdict

Island 50Hz

6.2 (4.2) Voltage monitoring according protection de Découplage pour le Raccordement d'une production décentralisée en HTA et en BT dans les zones non interconnectées, référentiel technique – SEI REF 04, V5

Ρ

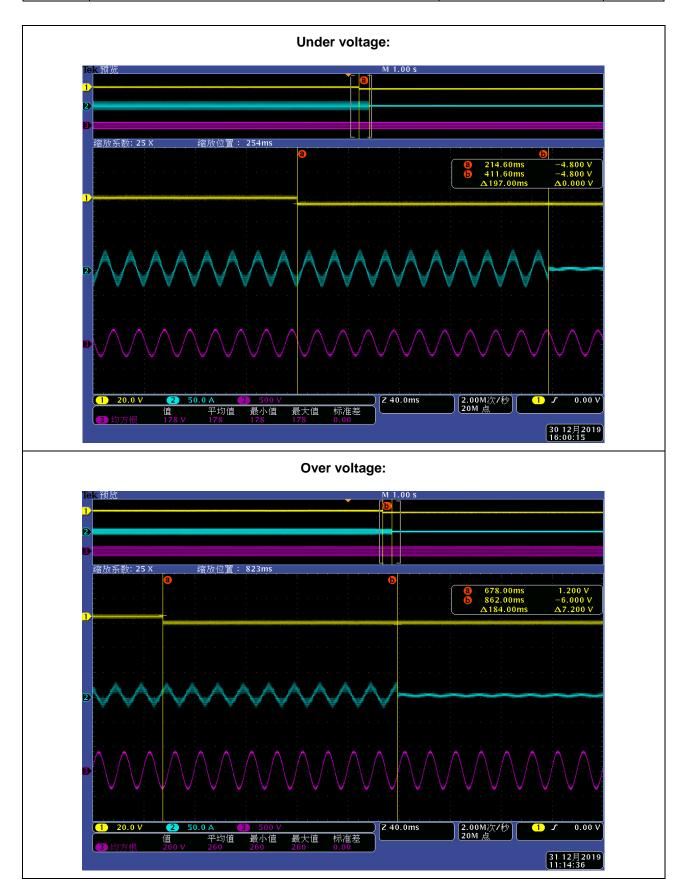
Phase B								
		Under Voltage				Over V	oltage	
Parameter	Voltage		Time [ms]				Time [m	ns]
Limit	184.0V	255.3V				m.a		
Trip value	184.0V	<= 200ms			255.3V	<= 200 ms		
Disconnection	188V to 178V	190.2	191.0	190.2	250V to 260V	184.0	179.6	173.2
time	230V to 178V	197.0	178.6	182.2	230V to 260V	172.4	176.8	173.6
Reconnection time (fluctuation <=3s):	>= 5s	62.94s		>= 5s	63.18s			
Reconnection time (fluctuation >3s):	>= 30s		63.14s		>= 30s	62.58s		

Note:

Lower and upper threshold voltage shall not fall or rise below or above 3% of the threshold voltage itself (min. 178.4V; max. 262.9V). The measurement shall take place at nominal frequency and any power. The tests were performed on model EA30KTSI also applicable for all other models stated in this report.

Page 43 of 87 Report No.: 6071537.50

		1 age 43 of or	Report No.: 00	1 1001.00
		UTE C15-712-1		
Clause	Requirement – Test		Result – Remark	Verdict



Page 44 of 87 Report No.: 6071537.50

		1 agc ++ of or	report No.: 00	1007.00
		UTE C15-712-1		
Clause	Requirement – Test		Result – Remark	Verdict

Island 50Hz

6.2 (4.2) Voltage monitoring according protection de Découplage pour le Raccordement d'une production décentralisée en HTA et en BT dans les zones non interconnectées, référentiel technique – SEI REF 04, V5

Р

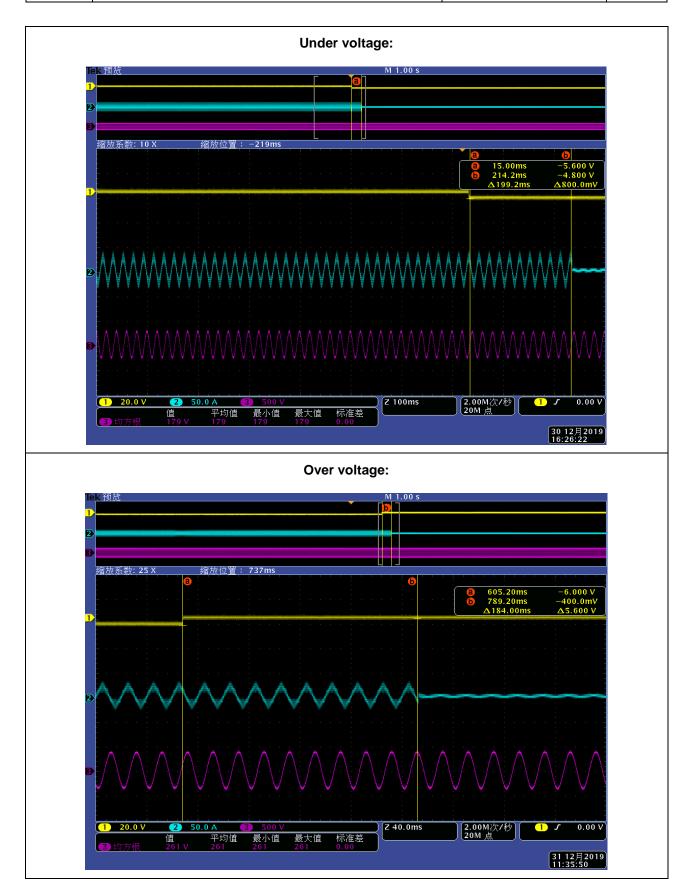
Phase C									
		Under Voltage				Over Voltage			
Parameter	Voltage		Time [ms]				Time [m	s]	
Limit	184.0V	. 200		255.3V					
Trip value	184.0V	<= 200ms			255.3V	<= 200 ms			
Disconnection	188V to 178V	193.0	194.6	199.0	250V to 260V	182.8	178.0	178.0	
time	230V to 178V	195.8	192.6	199.2	230V to 260V	184.0	178.8	168.4	
Reconnection time (fluctuation <=3s):	>= 5s		63.14s		>= 5s	63.68s			
Reconnection time (fluctuation >3s):	>= 30s		62.84s		>= 30s	63.28s			

Note:

Lower and upper threshold voltage shall not fall or rise below or above 3% of the threshold voltage itself (min. 178.4V; max. 262.9V). The measurement shall take place at nominal frequency and any power. The tests were performed on model EA30KTSI also applicable for all other models stated in this report.

Page 45 of 87 Report No.: 6071537.50

		Tage 40 of 01	report No.: 00	1 1001.00
		UTE C15-712-1		
Clause	Requirement – Test		Result – Remark	Verdict



Page 46 of 87 Report No.: 6071537.50

		1 ago 40 or or	rtoport rto oo	1007.00
		UTE C15-712-1		
Clause	Requirement – Test		Result – Remark	Verdict

Island 60Hz

6.2 (4.2) Voltage monitoring according contrat de raccordement, d'accès et d'exploitation (CRAE) pour une installation de production photovoltaïque raccordée au réseau public d'électricité

Ρ

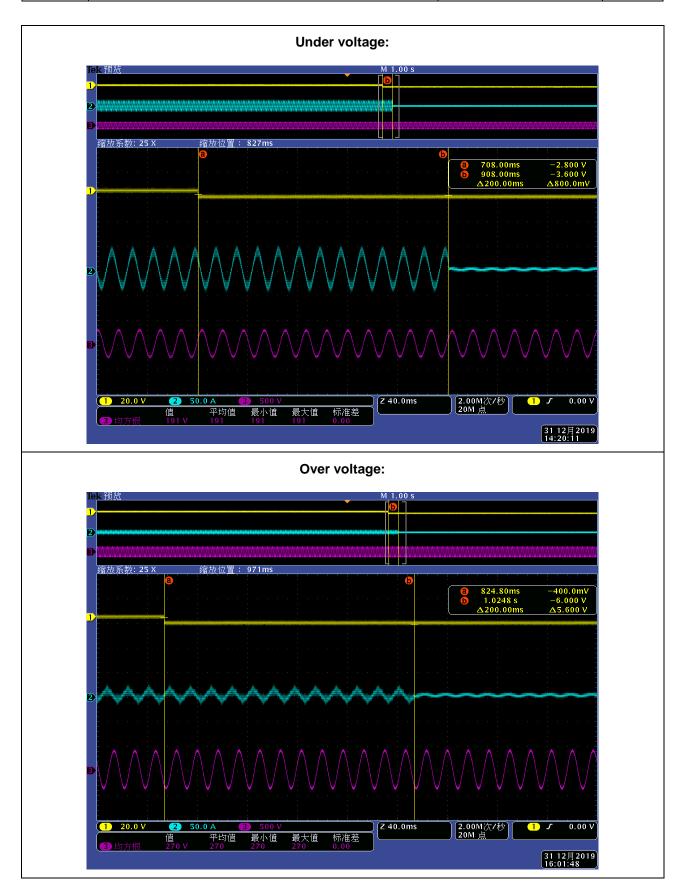
Phase A								
		Under Voltage				Over	Voltage	
Parameter	Voltage		Time [ms]		Voltage		Time [ms]	
Limit	195.5V		<= 200 ms		264.5V		200	
Trip value	195.5V		<= 200 1115		264.5V	<= 200 ms		•
Disconnection	200V to 190V	197.6	186.0	196.4	260V to 270V	199.6	190.0	195.2
time	230V to 190V	195.2	196.0	200.0	230V to 270V	196.0	198.4	200.0
Reconnection time (fluctuation <=3s):	>= 5s		62.70s		>= 5s		62.97s	
Reconnection time (fluctuation >3s):	>= 30s		63.30s		>= 30s		62.77s	

Note:

Lower and upper threshold voltage shall not fall or rise below or above 3% of the threshold voltage itself (min. 189.6V; max. 272.4V). The measurement shall take place at nominal frequency and any power. The tests were performed on model EA30KTSI also applicable for all other models stated in this report.

Page 47 of 87 Report No.: 6071537.50

		i age +i oi oi	Report No., 00	1 1001.00
		UTE C15-712-1		
Clause	Requirement – Test		Result – Remark	Verdict



Page 48 of 87 Report No.: 6071537.50

		1 ago 40 or or	rtoport rto oo	1007.00
		UTE C15-712-1		
Clause	Requirement – Test		Result – Remark	Verdict

Island 60Hz

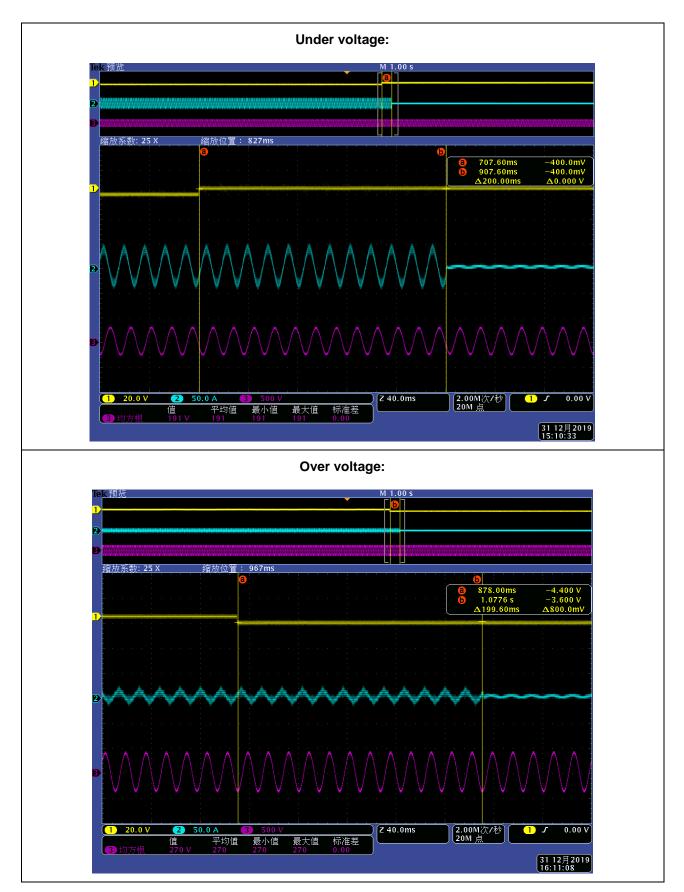
d'exploitation (CF au réseau public	RAE) pour	une instal	_		•		ccordée	Р
Phase B	1	Under \	/oltogo			Over	· Voltage	
Doromotor	Voltage				Voltage	Ovei		1
Parameter	Voltage		Time [ms]		Voltage		Time [ms	J
Limit	195,5V	<= 200ms		264,5V	<= 200 ms			
Trip value	195,5V		<= 200ms		264,5V	<= 200 IIIS		5
Disconnection	200V to 190V	187.2	186.4	192.4	260V to 270V	193.6	194.4	199.6
time	230V to 190V	200.0	192.4	199.2	230V to 270V	199.6	186.4	197.2
Reconnection time (fluctuation <=3s):	>= 5s		63.70s		>= 5s		63.37s	
Reconnection time (fluctuation >3s):	>= 30s		63.70s		>= 30s		63.37s	

Note:

Lower and upper threshold voltage shall not fall or rise below or above 3% of the threshold voltage itself (min. 189.6V; max. 272.4V). The measurement shall take place at nominal frequency and any power. The tests were performed on model EA30KTSI also applicable for all other models stated in this report.

Page 49 of 87 Report No.: 6071537.50

		Tage 43 of 01	report No.: 00	1 1001.00
		UTE C15-712-1		
Clause	Requirement – Test		Result – Remark	Verdict



Page 50 of 87 Report No.: 6071537.50

		i age 50 oi oi	Report No., 00	1 1001.00
		UTE C15-712-1		
Clause	Requirement – Test		Result – Remark	Verdict

Island 60Hz

6.2 (4.2) Voltage monitoring according contrat de raccordement, d'accès et d'exploitation (CRAE) pour une installation de production photovoltaïque raccordée au réseau public d'électricité

Ρ

P	ha	se	C

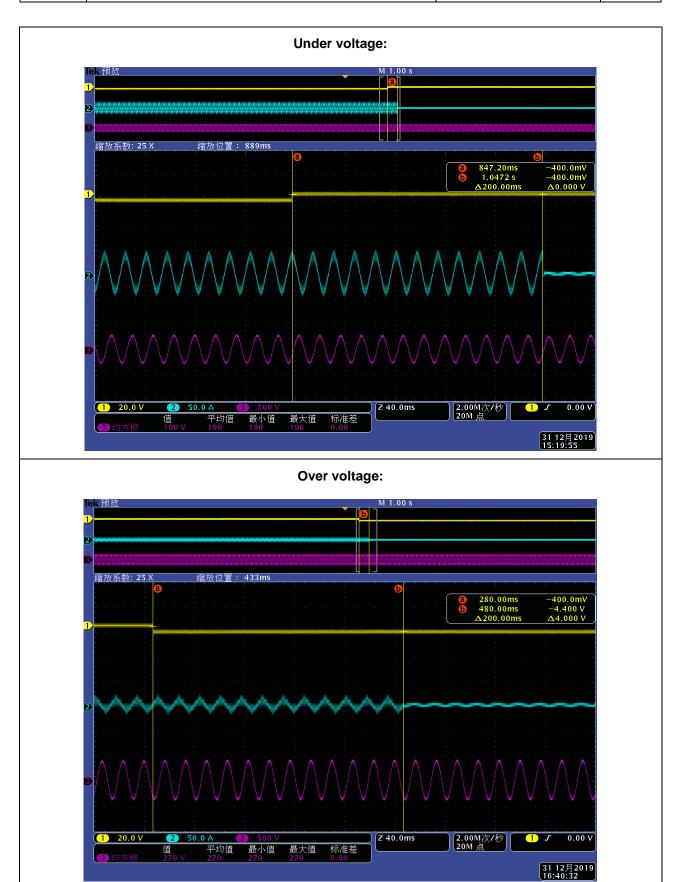
		Under \	Under Voltage			Over Voltage		
Parameter	Voltage		Time [ms]		Voltage	Time [ms]		
Limit	195.5V	200		264.5V	200 mg			
Trip value	195.5V		<= 200ms		264.5V	<= 200 ms		
Disconnection	200V to 190V	197.6	200.0	193.6	260V to 270V	196.4	194.0	194.4
time	230V to 190V	192.8	194.8	179.6	230V to 270V	200.0	198.0	196.8
Reconnection time (fluctuation <=3s):	>= 5s		62.80s		>= 5s		63.17s	
Reconnection time (fluctuation >3s):	>= 30s		63.30s		>= 30s	63.37s		

Note:

Lower and upper threshold voltage shall not fall or rise below or above 3% of the threshold voltage itself (min. 189.6V; max. 272.4V). The measurement shall take place at nominal frequency and any power. The tests were performed on model EA30KTSI also applicable for all other models stated in this report.

Page 51 of 87 Report No.: 6071537.50

			1 age of or or	Report No.: 00	7 1007.00
UTE C15			UTE C15-712-1		
	Clause	Requirement – Test		Result – Remark	Verdict



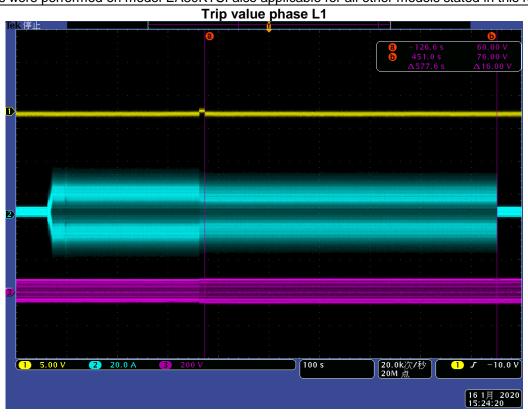
Page 52 of 87 Report No.: 6071537.50

		1 agc 32 01 01	report No.: 00	11001.00
		UTE C15-712-1		
Clause	Requirement – Test		Result – Remark	Verdict

6.2 (4.2.3)	TABLE: Overvoltage protection according to DIN EN 50160:2000-03, 2.3					
Limit:		From 253 V to 264,5 V	Trip time within 10	min		
Trip value phase L1		254V	577.60s			
Trip value phase L2		254V	582.60s			
Trip value phase L3		254V	583.60s			

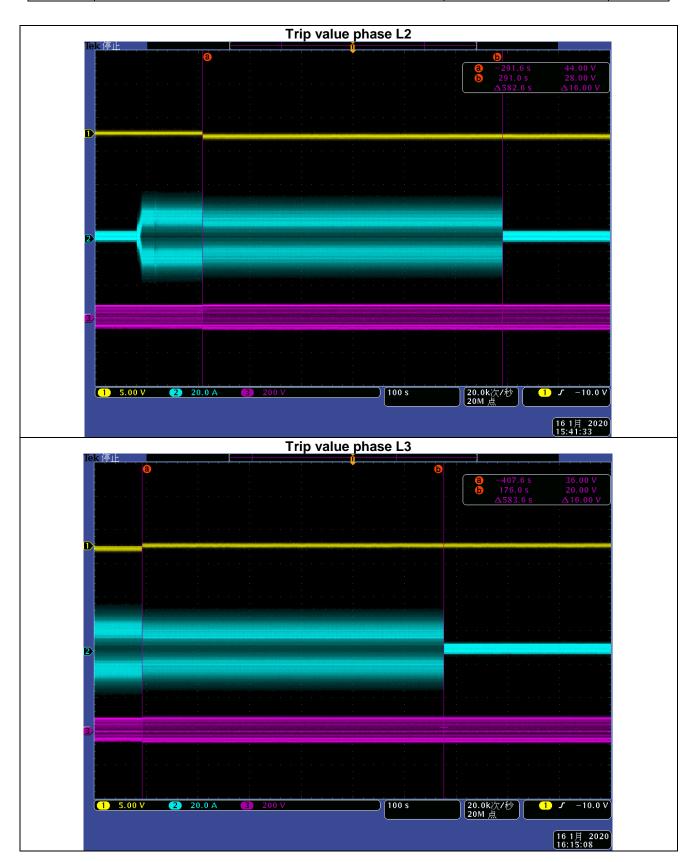
Note:

The tests were performed on model EA30KTSI also applicable for all other models stated in this report.



Page 53 of 87 Report No.: 6071537.50

		rage 33 or or	ixepoit ivo oo	11001.00
		UTE C15-712-1		
Clause	Requirement – Test		Result – Remark	Verdict



Page 54 of 87 Report No.: 6071537.50

		i age 34 oi oi	Report No., 00	1 1001.00
		UTE C15-712-1		
Clause	Requirement – Test		Result – Remark	Verdict

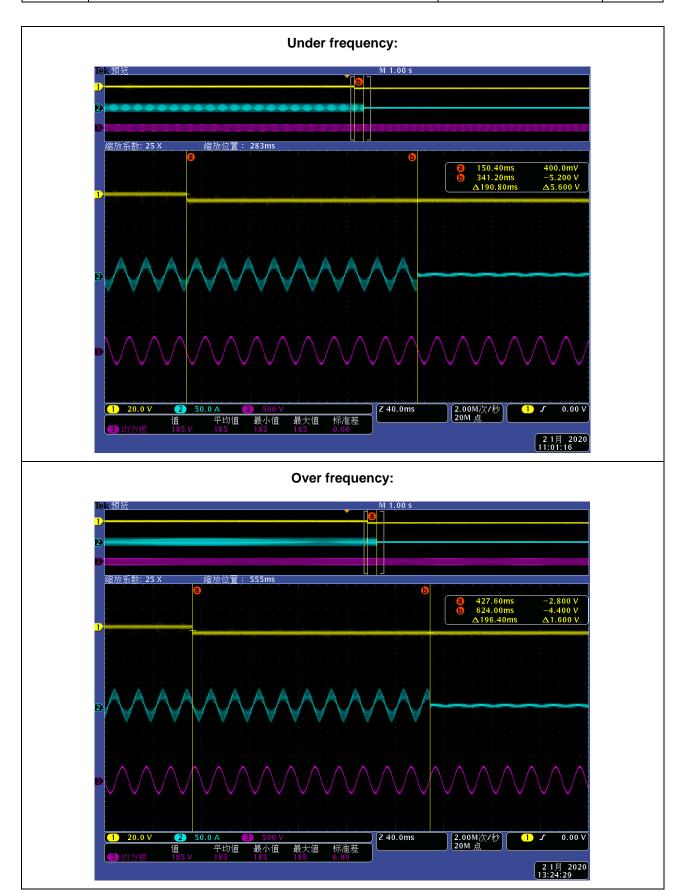
6.3 (4.3)	Frequ	uency monito	oring DIN	V VDE V	0126-1-1:2	2006-02			Р
			Under fre	equency			Over fre	quency	
Parameter		Frequency [Hz]		Time [ms	5]	Frequency [Hz]		Time [ms]
Output Volta	age		80%U _N	U _N	115%U _N		80%U _N	U _N	115%U _N
Limit		47.5Hz	200ms	200ms	200ms	50.2Hz	200ms	200ms	200ms
Trip value			47.5Hz	47.5Hz	47.5Hz		50.2Hz	50.2Hz	50.2Hz
Disconnecti	on	48.00Hz	190.8	182.8	178.4	50.00Hz	196.4	178.8	183.6
time (ms)		to 47.00Hz	184.8	187.6	189.2	to 51.00Hz	175.6	195.6	176.0
Reconnection time (fluctuated <=3s):		>= 5s		62.18s		>= 5s		61.96s	
Reconnection time (fluctuation		>= 30s		61.89s		>= 30s		62.16s	

Note:

The tests were performed on model EA30KTSI also applicable for all other models stated in this report.

Page 55 of 87 Report No.: 6071537.50

		1 age 33 of 07	report No.: 00	1 1001.00
		UTE C15-712-1		
Clause	Requirement – Test		Result – Remark	Verdict



Page 56 of 87 Report No.: 6071537.50

		1 agc 30 01 01	report No.: 00	1 1001.00
		UTE C15-712-1		
Clause	Requirement – Test		Result – Remark	Verdict

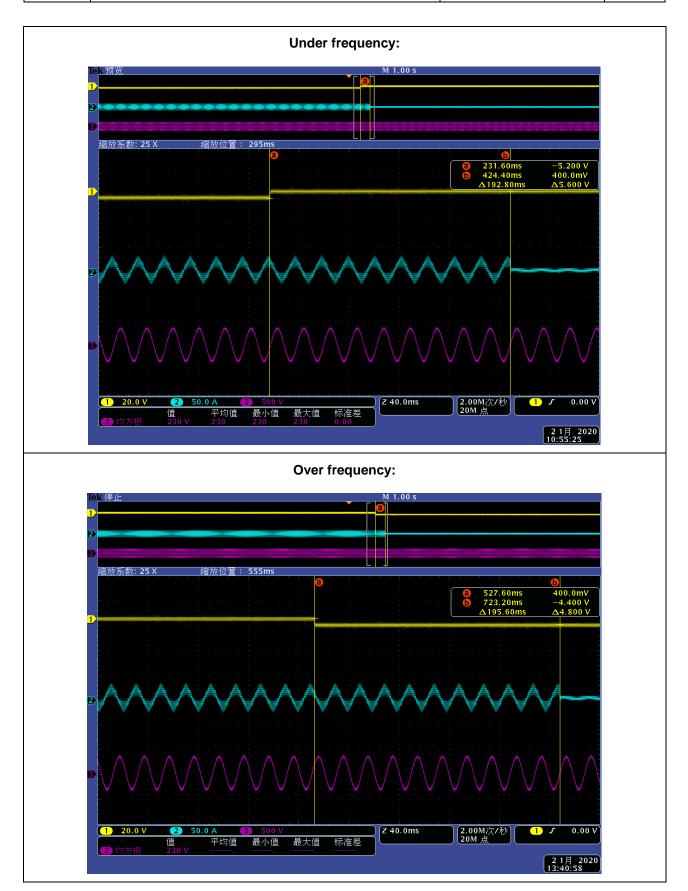
6.3 (4.3)	Frequ	uency monit	oring DIN	V VDE \	/ 0126-1-1/	A1 VFR2014			Р
,			Under fre	quency			Over fre	equency	•
Parameter		Frequency [Hz]		Time [ms	i]	Frequency [Hz]		Time [ms	5]
Output Volta	age		80%U _N	U_N	115%U _N		80%U _N	U _N	115%U _N
Limit		47.5Hz	200ms	200ms	200ms	50.6Hz	200ms	200ms	200ms
Trip value			47.5Hz	47.5Hz	47.5Hz		50.6Hz	50.6Hz	50.6Hz
Disconnection	on	48.00Hz	186.0	192.8	178.8	50.00Hz	170.0	195.6	182.0
time (ms)		to 47.00Hz	190.4	174.4	188.4	to 51.00Hz	191.2	194.0	183.6
Reconnection time (fluctuation <=3s):		>= 5s		62.39s		>= 5s		62.14s	
Reconnectio time (fluctuation >		>= 30s		61.98s		>= 30s		62.04s	

Note:

The tests were performed on model EA30KTSI also applicable for all other models stated in this report.

Page 57 of 87 Report No.: 6071537.50

		1 age of or or	report No.: 00	1 1001.00
		UTE C15-712-1		
Clause	Requirement – Test		Result – Remark	Verdict



Page 58 of 87 Report No.: 6071537.50

		1 490 00 01 01	rtoport rio oo	1007.00
		UTE C15-712-1		
Clause	Requirement – Test		Result – Remark	Verdict

Island 50Hz

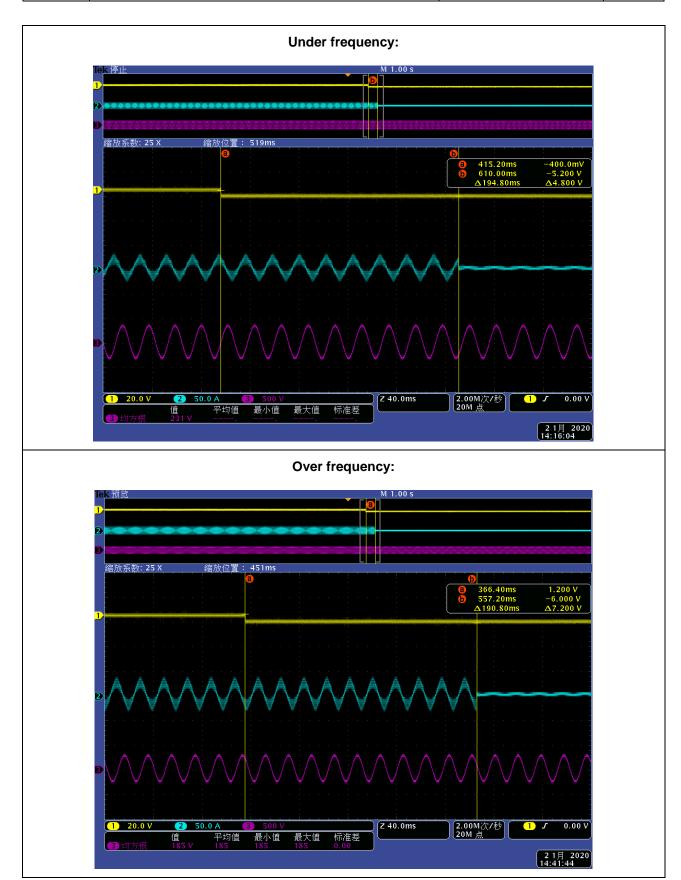
Raccordement d	6.3 (4.3) Frequency monitoring according protection de Découplage pour le Raccordement d'une production décentralisée en HTA et en BT dans les zones non interconnectées, référentiel technique – SEI REF 04, V5						Р	
		Under fre	equency			Over fre	quency	
Parameter	Frequency [Hz]		Time [ms	s]	Frequency [Hz]		Time [ms	i]
Output Voltage		80%U _N	U _N	111%U _N		80%U _N	U_N	111%U _N
Limit	46.0Hz	200ms	200ms	200ms	52.0Hz	200ms	200ms	200ms
Trip value		46.0Hz	46.0Hz	46.0Hz		52.0Hz	52.0Hz	52.0Hz
Disconnection	46.50Hz	177.2	194.8	183.6	51.50Hz	190.8	172.4	184.8
time (ms)	to 45.50Hz	192.8	182.0	190.4	to 52.50Hz	162.8	181.6	111%U _N 200ms 52.0Hz
Reconnection time (fluctuation <=3s):	>= 5s		61.80s		>= 5s		61.60s	
Reconnection time (fluctuation >3s):	>= 30s		62.10s		>= 30s		61.60s	

Note:

The tests were performed on model EA30KTSI also applicable for all other models stated in this report.

Page 59 of 87 Report No.: 6071537.50

		i age 33 0i 01	Report No., 00	1 1001.00
		UTE C15-712-1		
Clause	Requirement – Test		Result – Remark	Verdict



Page 60 of 87 Report No.: 6071537.50

		1 age of of of	rtoport rto oo	1007.00
		UTE C15-712-1		
Clause	Requirement – Test		Result – Remark	Verdict

Island 60Hz

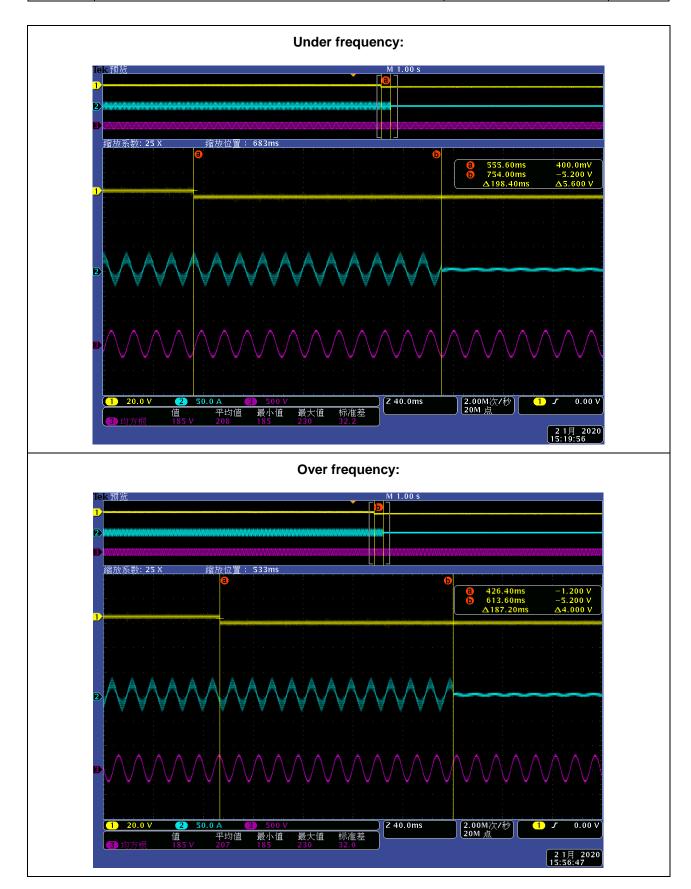
6.3 (4.3) Frequency monitoring according contrat de raccordement, d'accès et d'exploitation (CRAE) pour une installation de production photovoltaïque raccordée au réseau public d'électricité								P
		Under fre	equency			Over fre	quency	
Parameter	Frequency [Hz]		Time [ms	s]	Frequency [Hz]		Time [ms	s]
Output Voltage		85%U _N	U _N	115%U _N		85%U _N	U _N	115%U _N
Limit	55.0Hz	200ms	200ms	200ms	62.5Hz	200ms	200ms	200ms
Trip value		55.0Hz	55.0Hz	55.0Hz		62.5Hz	62.5Hz	62.5Hz
Disconnection	55.50Hz	198.4	175.2	178.8	62.00Hz	187.2	185.2	169.2
time (ms)	to 54.50Hz	175.6	181.2	193.6	to 63.00Hz	177.2	180.0	178.8
Reconnection time (fluctuation <=3s):	>= 5s		104.90s		>= 5s		105.00s	•
Reconnection time (fluctuation >3s):	>= 30s		105.30s		>= 30s		104.00s	;

Note:

The tests were performed on model EA30KTSI also applicable for all other models stated in this report.

Page 61 of 87 Report No.: 6071537.50

		i age of or or	Report No., 00	1 1001.00
		UTE C15-712-1		
Clause	Requirement – Test		Result – Remark	Verdict



Page 62 of 87 Report No.: 6071537.50

		i age oz oi oi	Report No., 00	1 1001.00
		UTE C15-712-1		
Clause	Requirement – Test		Result – Remark	Verdict

6.4 (4.4)	Monitoring of	DC-Injection			Р
Model: EA30KTSI DC Injection [A] Tested with +1.01 A Tested with -1.01 A					
		Limits	Trip Time [ms]		
		I _{DC} :>1A than disconnection within 0.2 sec	133.80	143.80	137.80
		I _{DC} :>1A than disconnection within 0.2 sec	145.80	140.80	138.80

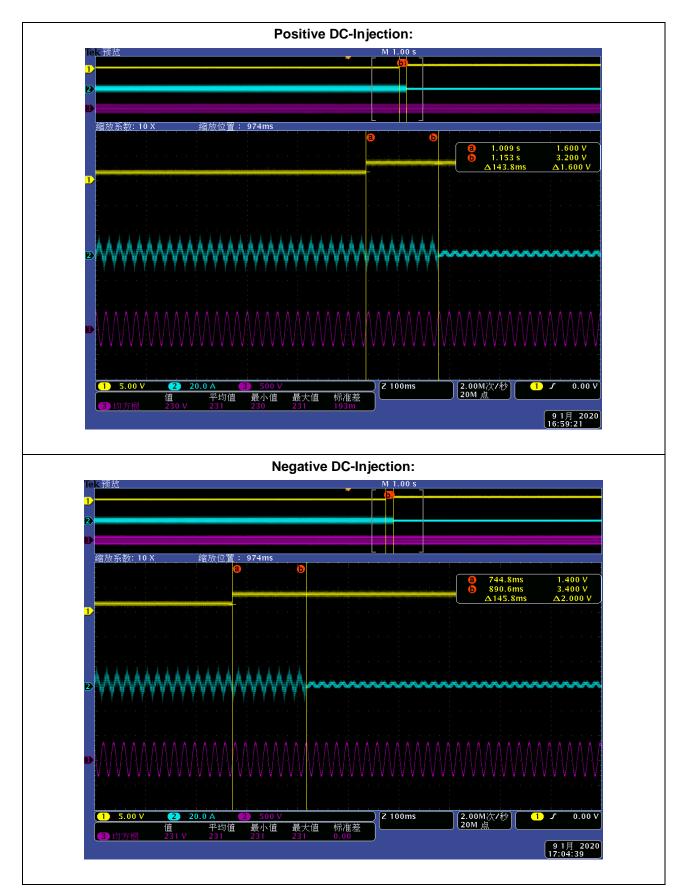
Note:

A dc-current of 1A is injected, disconnection time of max. 0.2s

The tests were performed on model EA30KTSI also applicable for all other models stated in this report.

Page 63 of 87 Report No.: 6071537.50

		i age oo oi oi	report No.: 00	11001.00
		UTE C15-712-1		
Clause	Requirement – Test		Result – Remark	Verdict



Page 64 of 87 Report No.: 6071537.50

		i age of oi oi	report No.: 00	11001.00
		UTE C15-712-1		
Clause	Requirement – Test		Result – Remark	Verdict

6.5(4.5)	Detection of Anti-	-Islanding - Resonant	circuit test		Р
Model: EA	30KTSI				
Test conditions:		D	Frequency: 50+/-0,2Hz U _N =230+/-3Vac vistortion factor of chokes <2 Quality Q>2	2%	
Discon	nection limit:		5s		
Osc. Parar	Output power:	25%	50%	100)%
	- 5%	0.122	0.124	0.1	10
	- 4%	0.106	0.119	0.1	20
	- 3%	0.143	0.130	0.1	19
	- 2%	0.108	0.128	0.1	23
	- 1%	0.127	0.157	0.1	32
	0 %	0.319	0.203	0.1	57
	+1 %	0.655	0.510	0.3	39
	+2 %	0.922	0.792	1.5	49
	+3 %	0.804	0.588	0.8	45
	+4 %	0.734	0.900	0.4	47
	+5 %	0.436	0.164	0.2	91
Parar	meter at 0%	L=11.23 mH R=7.05 Ω	L=5.62 mH R=3.53 Ω	L=2.8 R=1.	
		C=903.04µF	C=1806.08µF	C=3612	2.15µF

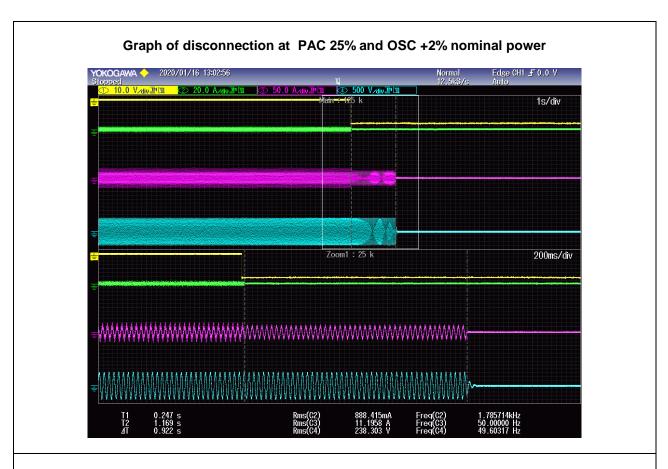
Note:

The capacitors and the Chokes of the resonant circuit were adjusted in order to reach a quality of >2. $P_{QC}+P_{QL}=-P_{Q,WR}$. The resitors of the resonant circuit consumed the real power of the inverter (P_{WR}) within +/-3%.

The tests were performed on model EA30KTSI also applicable for all other models stated in this report.

Page 65 of 87 Report No.: 6071537.50

		1 age 00 01 01	rtoport rto oo	1 1007.00
UTE C15-712-1				
Clause	Requirement – Test		Result – Remark	Verdict



Graph of disconnection at PAC 50% and OSC +4% nominal power

TOKOGAWA* 2020/01/16 14:24:08*** Edge CHI # 0.0 V | 12.9587/s Auto

10.0 V | 10.0 V | 12.9587/s Auto

11.5 div

Tokogawa* Tokogawa*** Edge CHI # 0.0 V | 12.9587/s Auto

11.5 div

Tokogawa* Tokogawa*** Edge CHI # 0.0 V | 12.9587/s Auto

12.9587/s Edge CHI # 0.0 V | 12.9587/s Auto

12.9587/s Edge CHI # 0.0 V | 15.7 div

Tokogawa* Edge CHI # 0.0 V | 15.7 div

Tokogawa* Edge CHI # 0.0 V | 15.7 div

Tokogawa* Edge CHI # 0.0 V | 15.7 div

Tokogawa* Edge CHI # 0.0 V | 15.7 div

Tokogawa* Edge CHI # 0.0 V | 15.7 div

Tokogawa* Edge CHI # 0.0 V | 15.7 div

Tokogawa* Edge CHI # 0.0 V | 15.7 div

Tokogawa* Edge CHI # 0.0 V | 15.7 div

Tokogawa* Edge CHI # 0.0 V | 15.7 div

Tokogawa* Edge CHI # 0.0 V | 15.7 div

Tokogawa Edge CHI # 0.0 V | 15.7 div

Tokogawa Edge CHI # 0.0 V | 15.7 div

Tokogawa Edge CHI # 0.0 V | 15.7 div

Tokogawa Edge CHI # 0.0 V | 15.7 div

Tokogawa Edge CHI # 0.0 V | 15.7 div

Tokogawa Edge CHI # 0.0 V | 15.7 div

Tokogawa Edge CHI # 0.0 V | 15.7 div

Tokogawa Edge CHI # 0.0 V | 15.7 div

Tokogawa Edge CHI # 0.0 V | 15.7 div

Tokogawa Edge CHI # 0.0 V | 15.7 div

Tokogawa Edge CHI # 0.0 V | 15.7 div

Tokogawa Edge CHI # 0.0 V | 15.7 div

Tokogawa Edge CHI # 0.0 V | 15.7 div

Tokogawa Edge CHI # 0.0 V | 15.7 div

Tokogawa Edge CHI # 0.0 V | 15.7 div

Tokogawa Edge CHI # 0.0 V | 15.7 div

Tokogawa Edge CHI # 0.0 V | 15.7 div

Tokogawa Edge CHI # 0.0 V | 15.7 div

Tokogawa Edge CHI # 0.0 V | 15.7 div

Tokogawa Edge CHI # 0.0 V | 15.7 div

Tokogawa Edge CHI # 0.0 V | 15.7 div

Tokogawa Edge CHI # 0.0 V | 15.7 div

Tokogawa Edge CHI # 0.0 V | 15.7 div

Tokogawa Edge CHI # 0.0 V | 15.7 div

Tokogawa Edge CHI # 0.0 V | 15.7 div

Tokogawa Edge CHI # 0.0 V | 15.7 div

Tokogawa Edge CHI # 0.0 V | 15.7 div

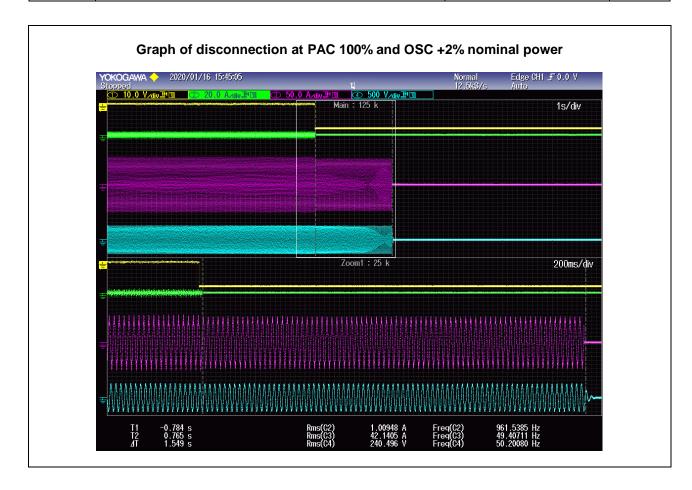
Tokogawa Edge CHI # 0.0 V | 15.7 div

Tokogawa Edge CHI # 0.0 V | 15.7 div

**Tok

Page 66 of 87 Report No.: 6071537.50

		i age oo oi oi	Report No., 00	1 1001.00
		UTE C15-712-1		
Clause	Requirement – Test		Result – Remark	Verdict



Page 67 of 87 Report No.: 6071537.50

		i age or or or	Report No., 00	1 1001.00
		UTE C15-712-1		
Clause	Requirement – Test		Result – Remark	Verdict

6.6 (4.7) Residual curren	t monitoring			P		
6.6.2.2.2 Test for correct disconnection in case of a continuously rising residual current						
	+ P\	to N:				
		Fault Current [mA]				
Limit [mA]	~0.85Un	U _N	~1	.15U _N		
<=300	290	296		206		
<=300	292	299		195		
<=300	293	298		195		
<=300	295	298		203		
<=300	296	300		203		
	- P'	V to N:				
		Fault Current [mA]				
Limit [mA]	~0.85U _N	U _N	~1	.15U _N		
<=300	300	287		203		
<=300	300	290		201		
<=300	297	288		202		
<=300	299	289		198		
<=300	298	287		199		

Note:

Comparing test circuit at 6.6.2.1, pic. 4. Fault current will rise up to 300mA within 30s. 5 values will be measured and listed.

The tests were performed on model EA30KTSI also applicable for all other models stated in this report.

Page 68 of 87 Report No.: 6071537.50

		1 age oo oi oi	report No.: 00	1 1001.00
		UTE C15-712-1		
Clause	Requirement – Test		Result – Remark	Verdict

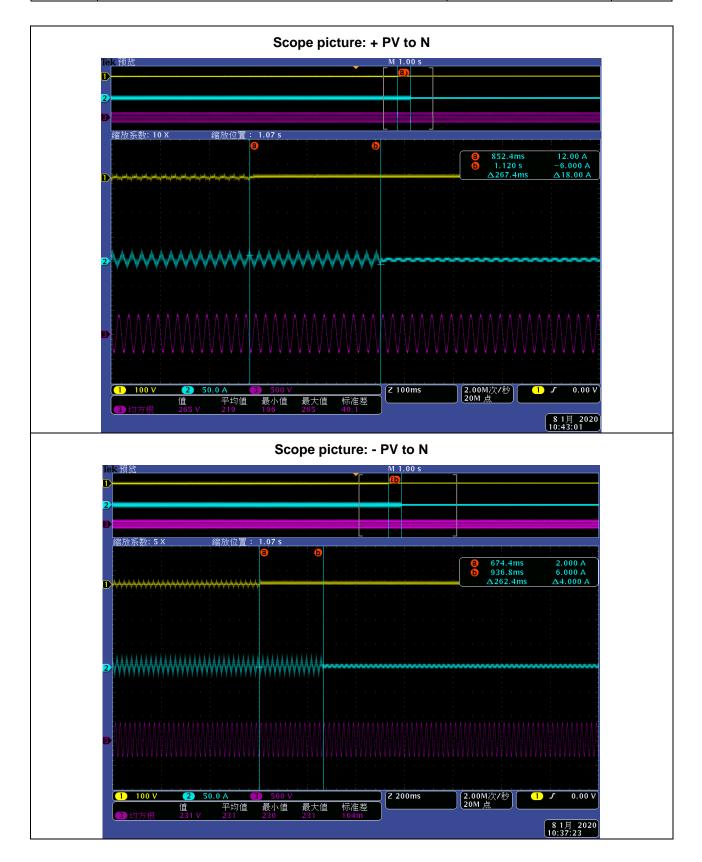
6.6.2.2.2	6.6.2.2.2 TABLE: Test for correct disconnection in case of an abrupt appearing residual current >300mA					
	+ PV to N:					
	Fault Current > 300 mA					
Limit [ms] ~0.85 U _N			U_{N}	~1.15 U _N		
300		261.40	266.40	267.40		
- PV to N:						
Fault Current > 300 mA						
	Limit [ms]	~0.85 U _N	U_{N}	~1.15 U _N		
	300	250.40	262.40	255.40		

Note:

To test the trip time, the test resistance is then adjusted to set the residual current to a value approximately 10 mA below the actual trip level. A second external resistance, adjusted to cause approximately 20 mA of residual current to flow, is connected through a switch from ground to the same PV input terminal as the first resistance. The switch is closed, increasing the residual current to a level above the trip level determined above. The time shall be measured from the moment the second resistance is connected until the moment the inverter disconnects from the mains, as determined by observing the inverter output current and measuring the time until the current drops to zero. The tests were performed on model EA30KTSI also applicable for all other models stated in this report.

Page 69 of 87 Report No.: 6071537.50

		1 490 00 01 01	Troport Tro 00	1 1001.00
UTE C15-712-1				
Clause	Requirement – Test		Result – Remark	Verdict



Page 70 of 87 Report No.: 6071537.50

		rage 10 01 01	ixepoit ivo oo	11001.00
UTE C15-712-1				
Clause	Requirement – Test		Result – Remark	Verdict

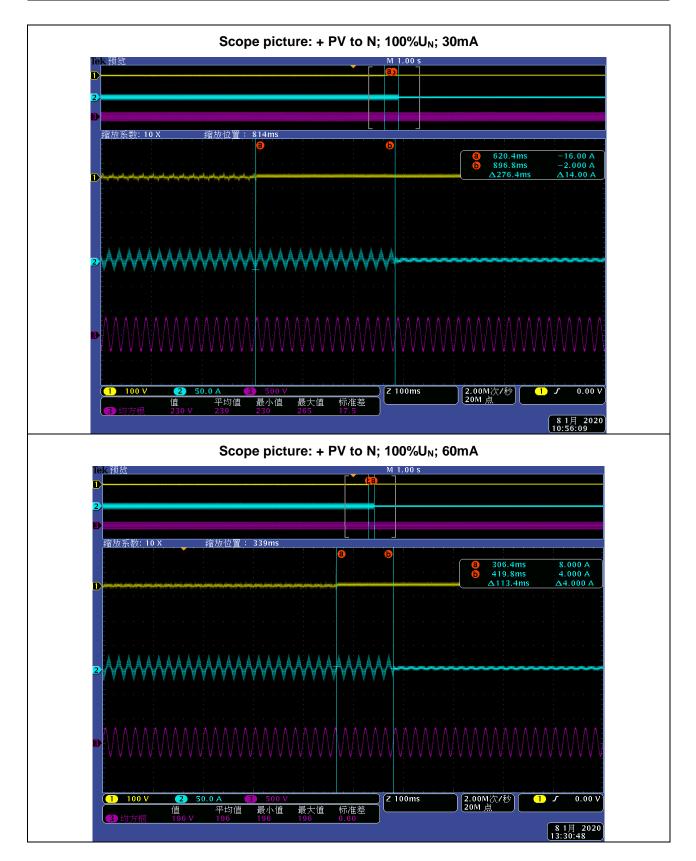
n n / / .5	est for correct disconnect urrent	tion in case of a suddenly	occuring residual	P
		+PV to N		
	~0.85Un	U _N	~1.15Un	
Limit [mA]	Disconnection time [ms]	Disconnection time [ms]	Disconnection time [ms]	Limit [ms
30	272.4	261.4	249.4	300
30	258.4	259.4	228.4	300
30	266.4	276.4	264.4	300
30	256.4	258.4	205.4	300
30	221.4	272.4	255.4	300
60	90.4	97.4	97.4	150
60	107.4	77.4	107.4	150
60	113.4	107.4	95.4	150
60	98.4	99.4	101.4	150
60	98.4	101.4	105.4	150
150	14.6	12	18	40
150	25.4	26.6	8	40
150	28.8	28.2	22	40
150	22.6	11.8	24.8	40
150	9.6	9.4	8.2	40
		-PV to N		
	~0.85U _N	U _N	~1.15U _N	
Limit [mA]	Disconnection time [ms]	Disconnection time [ms]	Disconnection time [ms]	Limit [ms
30	247.4	276.4	259.4	300
30	264.4	269.4	259.4	300
30	281.4	253.4	253.4	300
30	276.4	260.4	259.4	300
30	264.4	259.4	265.4	300
60	109.4	105.4	81.4	150
60	105.4	103.4	110.4	150
60	115.4	110.4	106.4	150
60	113.4	102.4	98.4	150
60	105.4	103.4	113.4	150
	1.00.1			
150	12.6	26	24.4	40
150	25.2	11.8	15.2	40
150	15.2	24.6	10.6	40
150	21.6	14.6	17.4	40
150	14	12.2	16.4	40

The capacitive current is risen until disconnection.

Test condition: $I_c + 30/60/150 \text{mA} \le I_{cmax}$. R_1 is set that 30/60/150 mA Flow and switch S is closed. The tests were performed on model EA30KTSI also applicable for all other models stated in this report.

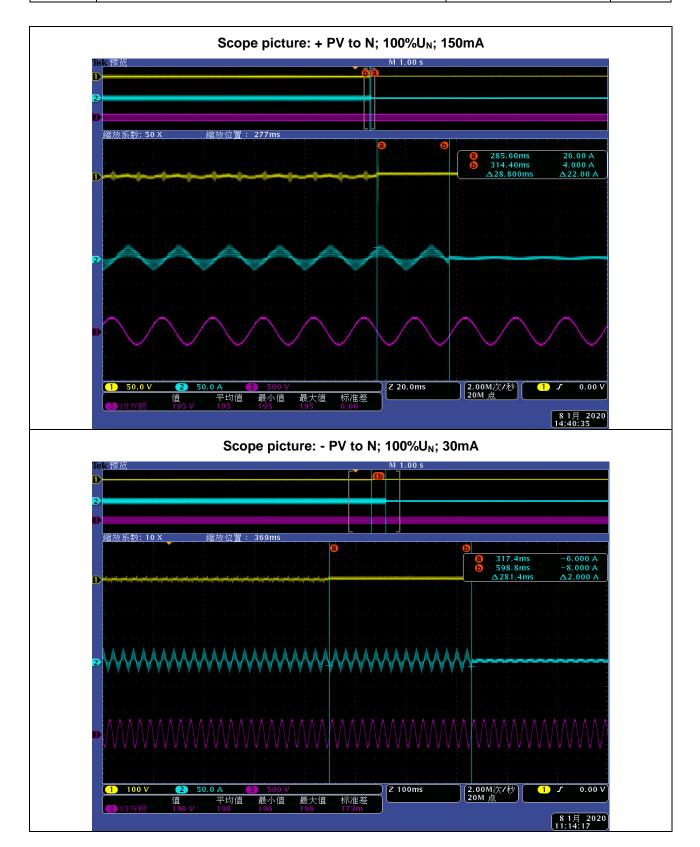
Page 71 of 87 Report No.: 6071537.50

		r age 7 i oi oi	rtoport rto oor	1007.00
UTE C15-712-1				
Clause	Requirement – Test		Result – Remark	Verdict



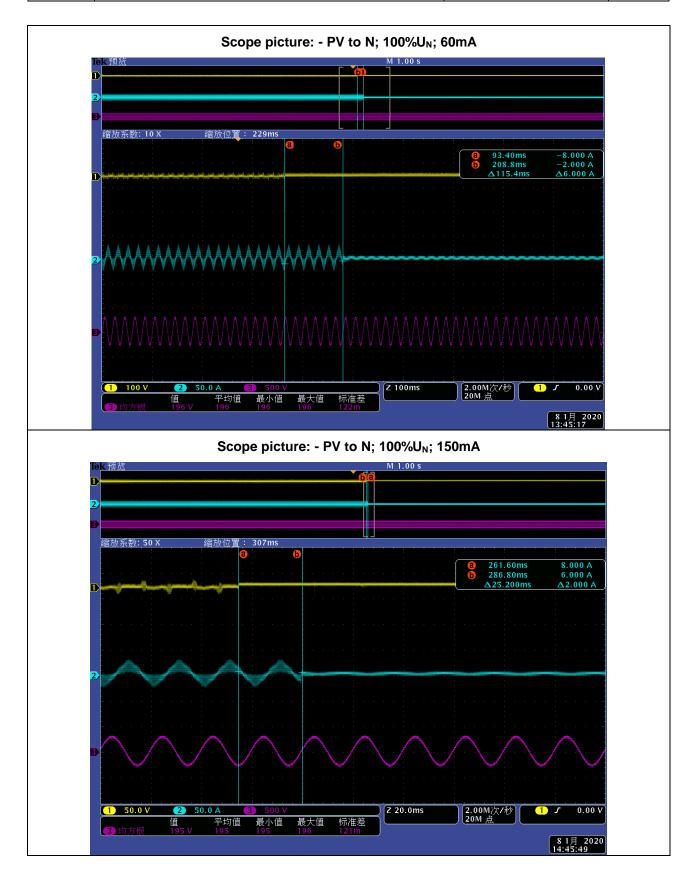
Page 72 of 87 Report No.: 6071537.50

	1 age 72 01 07			report No.: 00	1 1001.00
UTE C15-712-1					
	Clause	Requirement – Test		Result – Remark	Verdict



Page 73 of 87 Report No.: 6071537.50

		1 490 10 01 01	rtoport rto oor	1 1007.00
UTE C15-712-1				
Clause	Requirement – Test		Result – Remark	Verdict



Page 74 of 87 Report No.: 6071537.50

		1 age 14 of of	Report No., 00	1 1001.00
		UTE C15-712-1		
Clause	Requirement – Test		Result – Remark	Verdict

6.6.2.2.4 TABLE: Isolation measurement before feeding in						
Condition	DC Voltage [V]	Required Insulation resistance (kΩ)	Result			
PV+						
V+, the higher array voltage	1100					
Vcritical, the voltage level analyzed to be difficult to detect	950	1100 kΩ	More than 3276.7 kΩ			
Varbitrary, any voltage within the range V- and V+	640	1100 K22	Word than 527	0210.1 K32		
V-, the lower array voltage	200					
PV-						
V+, the higher array voltage	1100					
Vcritical, the voltage level analyzed to be difficult to detect	950	1100 kΩ More than 3276		: 7 kO		
Varbitrary, any voltage within the range V- and V+	640	1100 K22	Word than 3270	11G11 021 0.1 1\22		
V-, the lower array voltage	200					

Note:

The array insulation resistance to ground shall be not less than 1 k Ω /V with respect to the maximum dc input voltage as specified by the manufacturer, with a minimum of 500 k Ω The tests were performed on model EA30KTSI also applicable for all other models stated in this report.

Page 75 of 87 Report No.: 6071537.50

Appendix 2: IP65 Test Result

Summary of IP65 test results:

The test performed on EA30KTSI is valid for EA20KTSI and EA25KTSI due to that they have same metal enclosure. After test, no deposit of dust is observable inside the enclosure and no water entered into the enclosure of sample.

According to standard of IEC 60529:2013 (Edition 2.2) / IEC 60529:1989+A1:1999+A2:2013, EN 60529:1991+A1:2000+A2:2013, IEC 62109-1:2010 (clause 6.3), the test result is accepted.

The test results shown in this report relate only to the tests performed according to the test program. The test object has not been submitted to a full test program.

© Integral publication of this document is allowed.

Test program:

This test is according to clause 12.2, 13.4 & 13.6 (IP6X) & 14.2.5 (IPX5) & 14.3 of IEC/EN 60529.

Acceptance condition for first characteristic numeral 6:

The enclosure of the unit under test was considered as Category 1: Enclosures where the normal working cycle of the equipment causes reductions in air pressure within the enclosure below that of the surrounding air.

The protection is satisfactory if no deposit of dust is observable inside the enclosure at the end of the test.

Acceptance condition for secondary characteristic numeral 5:

It is the responsibility of the relevant technical committee to specify the amount of water which may be allowed to enter the enclosure and the details of a dielectric strength test, if any.

14.3 Acceptance conditions:

After testing in accordance with the appropriate requirements of 14.2.1 to 14.2.8 the enclosure shall be inspected for ingress of water.

It is the responsibility of the relevant technical committee to specify the amount of water which may be allowed to enter the enclosure and the details of a dielectric strength test, if any.

In general, if any water has entered, it shall not:

- be sufficient to interfere with the correct operation of the equipment or impair safety;
- deposit on insulation parts where it could lead to tracking along the creepage distances;
- reach live parts or windings not designed to operate when wet;
- accumulate near the cable end or enter the cable if any.

If the enclosure is provided with drain-holes, it should be proved by inspection that any water which enters does not accumulate and that it drains away without doing any harm to the equipment.

For enclosures without drain-holes, the relevant product standard shall specify the acceptance conditions if water can accumulate to reach live parts.

Pictures during IP6X test:



Pictures after IP6X test:



No dust find

Pictures during IPX5 test:



Pictures after IPX5 test:



No water find







EA25KTSI Enclosure –Bottom View









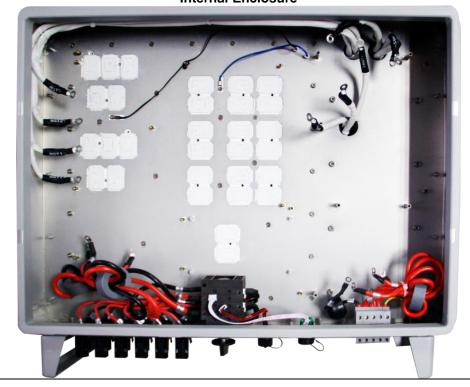
EA25KTSI Open View

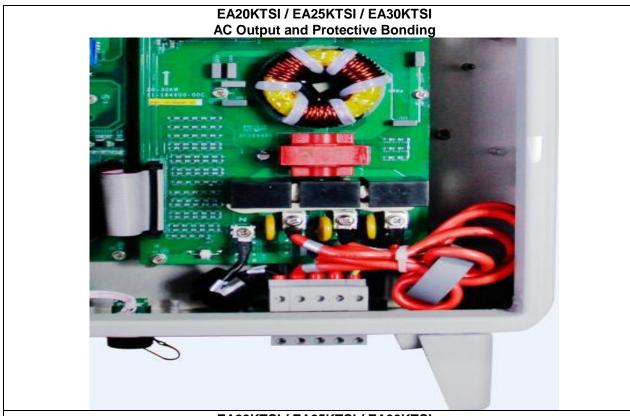






EA20KTSI / EA25KTSI / EA30KTSI Internal Enclosure







Page 84 of 87 Report No.: 6071537.50

